

DRILL CHUCKS

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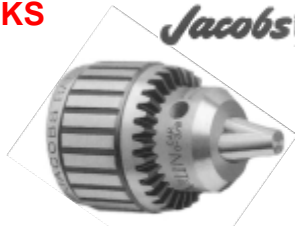
BALL BEARING CHUCKS

FEATURES:

- Ball bearing construction for maximum gripping force.
- Jaws center-ground for absolute straightness and alignment.
- Fluted sleeve standard.

APPLICATIONS:

- For heavy duty, close tolerance production drilling.



Jacobs Model No.	Min-Max inches	Mount	Uses Key #	Part Number	Price Each
8-1/2N	0(1)-.250	2JT	K30	JAC-30209	97.88
11N	0(1)-.375	2JT	K32	JAC-30215	109.09
14N	0(1)-.500	3JT	K3	JAC-30221	152.49
16N	.125-.625	3JT	K4	JAC-30227	175.05
18N	.125-.750	4JT	K4	JAC-30233	263.26
20N	.375-1.000	5JT	K5	JAC-30239	354.54

KEY TYPE SUPER TAPER MOUNTED CHUCKS

FEATURES:

- Equipped With a Sliding Ring
- All Components are Hardened and Ground for Accuracy.
- Super Holding and Friction Free Movement.
- For Heavy Duty Drilling.



LFA

LFA Model	Jacobs Equiv.	Capacity		Mount	Part Number	Price Each
		Inch	Mm			
81bS-13A	8-1/2N	0-5/16	0.3-8	2shJT	LF-81BS13A2SHJT	\$66.91
82bS-5A	11N	0-3/8	0.5-10	2JT	LF-82BS-5A-2JT	\$75.14
43S-6A	-	0-1/2	0.5-13	33JT	LF-43S-6A-33JT	\$99.44
83S-6A	14N	0-1/2	0.5-13	3JT	LF-83S-6A-3JT	\$104.48
84S-6A	16N	0-5/8	0.5-16	3JT	LF-84S-6A-3JT	\$116.76
85S-9A	18N	1/16-3/4	1.5-20	4JT	LF-85S-9A-4JT	\$175.64
85bS-9A	20N	3/16-1-1/32	5-26	4JT	LF-85BS-9A-4JT	\$240.47

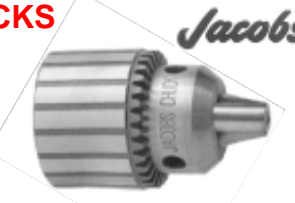
PLAIN BEARING CHUCKS

FEATURES:

- Heavy and Medium duty models for threaded or taper mounting
- Jaws center-ground for absolute straightness and alignment.
- Thru-hardened sleeve teeth.

APPLICATIONS:

- For medium or heavy duty portable, bench or floor mounted power tools.



Jacobs Model No.	Min-Max inches	Mount	Uses Key #	Part Number	Price Each
Heavy Duty Taper Mounted					
3A	.125-.625	3JT	K3	JAC-6223	118.57
3KD(2)	.125-.625	3JT	K3	JAC-6228	159.43
3PD(3)	.125-.625	3JT	K3	JAC-6230	186.09
34-02	0(1)-.500	2JT	K3	JAC-14442	74.10
34-06	0(1)-.500	6JT	K3	JAC-6295	98.89
34-33	0(1)-.500	33JT	K3	JAC-14445	84.18
34-33C(4)	0(1)-.500	33JT	K3	JAC-14451	77.42
36	.180-.800	3JT	K4	JAC-6309	148.81
36KD(2)	.180-.800	3JT	K4	JAC-14865	143.40
36PD(3)	.180-.800	3JT	K4	JAC-14866	143.40
Medium Duty Taper Mounted					
0	0(2)-.156	0JT	K0	JAC-6200	65.65
1A	0(1)-.250	1JT	K1	JAC-6206	52.88
2A	0(1)-.375	2JT	K2	JAC-6214	73.24
31-01	0(1)-.375	1JT	K30	JAC-14697	80.09
31-02	0(1)-.375	2JT	K30	JAC-14698	83.70
33	.08-.500	33JT	K32	JAC-6279	81.87
3326A	.08-.500	5/8STR	K32	JAC-6291	103.94
33KD(3)	.08-.500	33JT	K32	JAC-6281	91.19

KEY TYPE PRECISION CHUCKS

FEATURES:

- Plain Bearing Models.
- Precision Crafted.
- All Parts are Hardened.
- Maximum Tool Life.
- Heavy Duty Performance.



LFA

LFA Model	Jacobs Equiv.	Capacity		Mount	Part Number	Price Each
		Inch	mm			
Taper Mounted Chucks						
81-1A	1A	0-1/4	0.3-6.5	1JT	LF-81-1A-1JT	\$34.68
82-2A	2A	0-3/8	0.5-10	2JT	LF-82-2A-2JT	\$46.31
82b-5A	31-02	0-3/8	0.5-10	2JT	LF-82B-5A-2JT	\$46.31
43-6A	34-02	0-1/2	0.5-13	2JT	LF-43-6A-2JT	\$53.52
43-6A	34-33	0-1/2	0.5-13	33JT	LF-43-6A-33JT	\$54.68
43-6A	34-06	0-1/2	0.5-13	6JT	LF-43-6A-6JT	\$54.68
84-6A	3A	0-5/8	0.5-16	3JT	LF-84-6A-3JT	\$76.65
43b-5A	33	1/16-1/2	1.5-13	33JT	LF-43B-5A-33JT	\$47.85
45-6A	36	3/16-3/4	5-20	3JT	LF-45-6A-3JT	\$99.49
Thread Mounted Chucks						
81-1B	1B-3/8	0- 1/4	0.3-6.5	3/8-24	LF-81-1B-3/8-24	\$36.10
42-13B	31BA-3/8	0-3/8	0.5-10	3/8-24	LF-42-13B3/8-24	\$40.96
42-13B	31BA-1/2	0-3/8	0.5-10	1/2-20	LF-42-13B1/2-20	\$40.96
82-2B	2BA-3/8	0-3/8	0.5-10	3/8-24	LF-82-2B-3/8-24	\$45.50
82b-5B	32BA-1/2	0-3/8	0.5-10	1/2-20	LF-82B-5B1/2-20	\$49.60
43b-5B	33BA-3/8	1/16-1/2	1.5-13	3/8-24	LF-43B-5B3/8-24	\$50.73
43b-5B	33BA-1/2	1/16-1/2	1.5-13	1/2-20	LF-43B-5B1/2-20	\$50.73
43b-5B	33BA-5/8	1/16-1/2	0.5-13	5/8-16	LF-43B-5B5/8-16	\$50.73
84-6B	3B-5/8	0-5/8	0.5-6	5/8-16	LF-84-6B-5/8-16	\$76.65

PRECISION KEYLESS CHUCKS

FEATURES:

- Great value! Compare price to national brands
- New lightweight design
- Ball bearing - hand locking
- Self tightening system



LFA

LFA Model	Capacity		Mount	Part Number	Price Each
	Inch	mm			
High Precision Keyless					
11bA	0-5/16	0.3-8	1JT	LF-11BA-1JT	\$116.23
22A	0-3/8	0.5-10	2JT	LF-22A-2JT	\$134.19
22A	0-3/8	0.5-10	33JT	LF-22A-33JT	\$134.19
12bA	1/16-1/2	1.5-13	2JT	LF-12BA-2JT	\$146.39
23A	0-1/2	0. -13	33JT	LF-23A-33JT	\$156.15
23A	0-1/2	0.5-13	6JT	LF-23A-6JT	\$156.15
24A	1/8-5/8	3-16	33JT	LF-24A-33JT	\$164.69
High Torque-high Precision					
71bSA	0-5/16	0.3-8	2shJT	LF-71BSA-2SHJT	\$140.98
72SA	0-3/8	0.5-10	2shJT	LF-72SA-2SHJT	\$144.00
73SA	0-1/2	0.5-13	33JT	LF-73SA-33JT	\$151.17
73SA	0-1/2	0.5-13	6JT	LF-73SA-6JT	\$151.17
74SA	1/8-5/8	3-16	6JT	LF-74SA-6JT	\$178.11

KEYLESS DRILL CHUCKS WITH INTEGRAL SHANKS

FEATURES:

- Integral shank design is more compact than a combined drill chuck and arbor, resulting in greater accuracy, rigidity and larger work envelope
- Integral shank eliminates possibility of the chuck slipping on its arbor
- Keyless operation and balanced, self-tightening design.



ALBRECHT

Chuck Model	Capacity		Chuck Mount	Max. RPM	Part Number	Price Each
	Inches	mm				
CP130-R8	1/32-1/2	1-13	R8	7,000	ALB-73040	\$271.00
CP160-R8	1/8-5/8	3-16	R8	4,000	ALB-73090	\$299.00

ACCU-FEED DRILL ADAPTER

- Hardened and ground - .0008 T.I.R.
- Excellent on large machinery where sensitive feed is necessary
- Smooth action means less drill breakage
- Double shielded bearings
- Hardened drive pin instead of weak "C" clip style
- "O" taper fits keyed or keyless chucks



*Drill chuck not included.

Description	Part Number	Price
Accu-feed	SIE-AF-22	\$42.25

MADE IN THE USA



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DRILL CHUCKS

HIGH PRECISION CHUCK

- FEATURES:**
- Precision tested and certified to .0016" TIR or better.
 - Self-tightening feature increases gripping force to prevent tool shank slippage.
 - Wear exposed components are completely hardened to extend tool life.

- APPLICATIONS:**
- For high accuracy applications on conventional or CNC equipment.



Keyless

Jacobs Model No.	Min-Max inches	Mount	Part Number	Price Each
High Precision Keyless				
JKP65-J1	0-.255	1JT	JAC-31121	181.29
JKP80-J2S	0-.315	J2S	JAC-9679	181.29
JKP100-J2	0-.394	J2	JAC-9681	194.76
JKP100-J33	0-.394	J33	JAC-9680	194.76
JKP130-J2	.039-.512	J2	JAC-9683	208.17
JKP130-J33	.039-.512	J33	JAC-9682	208.17
JKP130-J6	.039-.512	J6	JAC-9684	208.84
JKP160-J6	.118-.630	J6	JAC-9685	240.69
High Torque-High Precision				
JKT65-J1	0-.255	1JT	JAC-31122	201.48
JKT80-J2S	.0-.315	J2S	JAC-30526	201.48
JKT130-J2	.039-.512	J2	JAC-30527	241.75
JKT130-J33	.039-.512	J33	JAC-30528	241.75
JKT130-J6	.039-.512	J6	JAC-30529	241.75
JKT160-J6	.118-.630	J6	JAC-30530	288.94

CLASSIC HIGH PRECISION KEYLESS DRILL CHUCKS

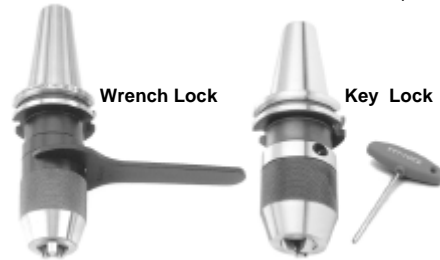


- FEATURES:**
- Keyless operation
 - Self-tightening design
 - Balanced
 - Note: run at maximum RPM only with Albrecht arbors or when direct mounting to high-speed spindle

Chuck Model	Capacity		Mount	Max. RPM	Part Number	Price Each
	Inches	mm				
C15-J0	0-1/16	0-1.5	J0	50,000	ALB-70010	\$227.36
C30-J0	0-1/8	0-3	J0	35,000	ALB-70020	\$185.22
C30-J1	0-1/8	0-3	J1	35,000	ALB-70030	\$185.22
C65-J1	0-1/4	0-6.5	J1	20,000	ALB-70050	\$200.90
C100-J33	0-3/8	0-10	J33	12,000	ALB-70070	\$227.36
C100-J2	0-3/8	0-10	J2	12,000	ALB-70080	\$227.36
C130-J33	1/32-1/2	1-13	J33	7,000	ALB-70090	\$253.82
C130-J2	1/32-1/2	1-13	J2	7,000	ALB-70100	\$253.82
C130-J6	1/32-1/2	1-13	J6	7,000	ALB-70110	\$253.82
C160-J6	1/8-5/8	3-16	J6	4,000	ALB-70120	\$282.00

CNC DRILL CHUCKS Wrench Or Key Lock

The wide gripping range of these CNC drill chucks makes them less expensive to use than collet chucks and solid tool holders. Balanced for high-speed operation, these integral shank drill chucks provide greater rigidity and are extremely accurate. Wrench or Hex Key is provided with each CNC drill chuck.



Chuck Model	Capacity		Taper	Max. RPM	Wrench Lock		Key Lock	
	Inches	mm			Part Number	Price Each	Part Number	Price Each
WL/KL130-CAT40	1/32-1/2	1-13	CAT 40	6,500	ALB-77100	\$366.00	ALB-75100	\$415.00
WL/KL160-CAT40	1/16-5/8	1.5-16	CAT 40	6,500	ALB-77110	\$414.00	ALB-75120	\$519.00
WL/KL160-CAT50	1/16-5/8	1.5-16	CAT 50	6,500	ALB-77120	\$430.00	ALB-75140	\$527.00
WL/KL130-BT40	1/32-1/2	1-13	BT40	6,500	ALB-77160	\$366.00	ALB-75020	\$415.00
WL/KL160-BT40	1/16-5/8	1.5-16	BT40	6,500	ALB-77170	\$370.00	ALB-75040	\$471.00
WL/KL160-BT50	1/16-5/8	1.5-16	BT50	6,500	ALB-77180	\$430.00	ALB-75060	\$526.00

CHUCK KEYS



T-Handle

Thumb Handle

L-Handle



Jacobs Number	Pilot Size (in.)	Used On	Part Number	Price Each	Part Number	Price Each
KO*	1/8	0 Series	JAC-3637	4.12	LF-0	3.06
K1	5/32	1 Series	JAC-3641	2.91	LF-1	2.16
K1M	5/32	1 Series SS	JAC-3643	12.46	-	-
K2*	1/4	2 Series	JAC-3649	4.10	LF-2	3.06
K3*	5/16	3,34 Series & 14n	JAC-3651	4.87	LF-T6	3.65
K3C	5/16	34-33c	JAC-3653	5.85	LF-T6C	4.59
K4*	3/8	36,16,18n	JAC-3655	8.08	LF-9	8.55
K5	7/16	20n	JAC-3657	17.78	LF-26	13.28
K7*	7/32	7 Series	JAC-3659	3.60	LF-T4	2.68
K30*	15/64	31 Series & 8-1/2n	JAC-3664	3.97	LF-13	2.97
K32*	1/4	32,33 Series & 11n	JAC-3666	4.20	LF-T5	3.15
KK	9/32	Dc8,sm8,74k, 22ba,23ba,24ba, 26ba,29-33	JAC-30052	2.75	LF-TB13	2.48
KGA	1/4	1/4" & 3/8" Multi-craft®	JAC-3605	1.82	LF-T80	1.40

* Must be ordered in multiples of 20 keys

ARBORS Straight Shank To Jacobs Taper



Description	Straight Shank		OAL		Part Number	Price Each
	in	mm	in	mm		
1/2" X OJT	2.5	63.5	3.094	78.6	JAC-7348	\$13.88
1/2" X 1JT	2.5	63.5	3.312	84.1	JAC-7349	\$13.88
1/2" X 2JT	2.5	63.5	3.531	89.7	JAC-7350	\$13.88
1/2" X 3JT	2.5	63.5	3.875	98.4	JAC-7351	\$13.88
1/2" X 6JT	2.5	63.5	3.656	92.9	JAC-7353	\$17.26
1/2" X 33JT	2.5	63.5	3.656	92.9	JAC-7354	\$13.88
5/8" X 1JT	2.5	63.5	3.312	84.1	JAC-7355	\$17.09
5/8" X 2JT	2.5	63.5	3.531	89.7	JAC-7356	\$17.09
5/8" X 3JT	2.5	63.5	3.875	98.4	JAC-7357	\$22.88
5/8" X 6JT	2.5	63.5	3.656	92.9	JAC-7359	\$18.68
5/8" X 33JT	2.5	63.5	3.656	92.9	JAC-7360	\$15.94
3/4" X 2JT	3	76.2	4.031	102.4	JAC-7361	\$23.97
3/4" X 3JT	3	76.2	4.375	111.1	JAC-7362	\$21.90
3/4" X 6JT	3	76.2	4.156	105.6	JAC-7364	\$25.48
3/4" X 33JT	3	76.2	4.156	105.6	JAC-7365	\$25.82
1" X 3JT	3	76.2	4.375	111.1	JAC-7367	\$25.85
1" X 6JT	3	76.2	4.156	105.6	JAC-7368	\$28.50

Morse to Jacobs Taper, Threaded Shank to Morse Taper and Bridgeport Taper to Jacobs Taper arbors also available.

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