

BACKFACING BARS USING DCMT INSERTS

B

CARBIDE BACKSPOTFACING BARS

Available With Coolant Hole



DCMT Inserts on Page 289

CARBIDE AND STEEL SHANK BACK FACING BARS WITHOUT COOLANT THROUGH

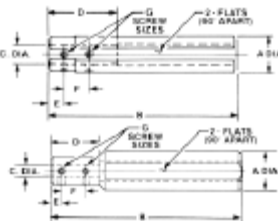
INSERTS	D Shank	Min. Bore	L Length-Steel	Steel Shank Right Hand	Steel Shank Left Hand	L Length Carbide	Carbide Shank Right Hand	Carbide Shank Left Hand	F	Insert Screw	Wrench
DCMT21.5_	0.375	0.6	4.6	ULS-SDXCR-386NC \$49.98	ULS-SDXCL-386NC \$49.98	5.6	ULC-SDXCR-386NC \$136.22	ULC-SDXCL-386NC \$136.22	0.375	MTS-255	TX-207 \$5.00
	0.5	0.73	5.62	ULS-SDXCR-508NC \$52.92	ULS-SDXCL-508NC \$52.92	7.82	ULC-SDXCR-508NC \$155.82	ULC-SDXCL-508NC \$155.82	0.437		
	0.625	0.85	6.43	ULS-SDXCR-627NC \$57.82	ULS-SDXCL-627NC \$57.82	-	-	-	0.5		
DCMT32.5_	0.75	0.98	6.75	ULS-SDXCR-757NC \$67.62	ULS-SDXCL-757NC \$67.62	-	-	-	0.625	MTS-35	TX-215 \$5.00
	1	1.3	9	ULS-SDXCR-109NC \$92.12	ULS-SDXCL-109NC \$92.12	-	-	-	0.75		

CARBIDE AND STEEL SHANK BACK FACING BARS WITH COOLANT THROUGH BAR

INSERTS	D Shank	Min. Bore	L Length-steel	Steel Shank Right Hand	Steel Shank Left Hand	L Length Carbide	Carbide Shank Right Hand	Carbide Shank Left Hand	F	Insert Screw	Wrench
DCMT21.5_	0.375	0.6	4.63	ULS-SDXCR-386 \$59.78	ULS-SDXCL-386 \$59.78	5.62	ULC-SDXCR-386 \$155.82	ULC-SDXCL-386 \$155.82	0.375	MTS-255	TX-207 \$5.00
	0.5	0.73	5.62	ULS-SDXCR-508 \$62.72	ULS-SDXCL-508 \$62.72	7.82	ULC-SDXCR-508 \$165.62	ULC-SDXCL-508 \$165.62	0.437		
	0.625	0.85	6.43	ULS-SDXCR-627 \$72.52	ULS-SDXCL-627 \$72.52	6.62	ULC-SDXCR-627 \$185.22	ULC-SDXCL-627 \$185.22	0.5		
	0.625	0.85	-	-	-	9.63	ULC-SDXCR-6210 \$224.42	ULC-SDXCL-6210 \$224.42	0.5		
DCMT32.5_	0.75	0.98	6.75	ULS-SDXCR-757 \$82.32	ULS-SDXCL-757 \$82.32	6.75	ULC-SDXCR-757 \$234.22	ULC-SDXCL-757 \$234.22	0.625	MTS-35	TX-215 \$5.00
	0.75	0.98	-	-	-	9.75	ULC-SDXCR-7510 \$268.52	ULC-SDXCL-7510 \$268.52	0.625		
	1	1.3	9	ULS-SDXCR-109 \$111.72	ULS-SDXCL-109 \$111.72	9	ULC-SDXCR-109 \$381.22	ULC-SDXCL-109 \$381.22	0.75		
	1	1.3	-	-	-	12	ULC-SDXCR-1012 \$420.42	ULC-SDXCL-1012 \$420.42	0.75		

BORING BAR SLEEVES

Boring bar sleeves are used to adapt all boring bar or shank tools to any CNC turning machine or machining center for extensions or hard to reach areas. They are hardened, precision ground concentric and black oxidized for long life. Innovative design on the 1-1/2 OD boring bar sleeves helps the tools stay cool longer by projecting the coolant directly on the cutting edge.



A	B	Scw Size	E	F	D	C	Part Number	Price Each
3/4	5	10-32	5/16	5/8	1 1/2	1/4	TBBS-07-0250	\$71.25
						5/16	TBBS-07-0312	
						3/8	TBBS-07-0375	
1	6	1/4-28	7/16	5/8	1 3/4	5/16	TBBS-10-0312	\$71.25
						3/8	TBBS-10-0375	
						1/2	TBBS-10-0500	
1 1/4	6 1/2	1/4-28	5/16	5/8	1 1/2	3/8	TBBS-12-0375	\$86.45
						1/2	TBBS-12-0500	
		7/16	3/4	5/8	TBBS-12-0625			
				3/4	TBBS-12-0750			
				7/8	TBBS-12-0875			
1	1	TBBS-12-1000						
1 1/2	7	1/4-28	5/16	5/8	2	3/8	TBBS-15-0375	\$89.30
						1/2	TBBS-15-0500	
	7/16	3/4	5/8	TBBS-15-0625				
			3/4	TBBS-15-0750				
			7/8	TBBS-15-0875				
8	8	1/4-28	5/16	5/8	4	1	TBBS-15-1000	

A	B	Scw Size	E	F	D	C	Part Number	Price Each
1 3/4	8	5/16-24	5/16	5/8	2 1/2	1/2	TBBS-17-0500	\$97.85
						5/8	TBBS-17-0625	
						3/4	TBBS-17-0750	
2	9	7/16-20	7/16	1	2 1/2	7/8	TBBS-17-0875	\$109.25
						1	TBBS-17-1000	
						2	TBBS-20-0625	
						2 3/4	TBBS-20-0750	
2 1/2	10	1/2-20	7/16	1	3 1/2	2	TBBS-20-0875	\$128.25
						3	TBBS-20-1000	
						3 1/2	TBBS-20-1250	
						4	TBBS-25-0625	
						5/8	TBBS-25-0750	
3	11-1/2	1/2-20	1/2	1	4	3/4	TBBS-25-1000	\$166.25
						1 1/4	TBBS-25-1250	
						1 1/2	TBBS-25-1500	
						1 3/4	TBBS-30-1000	
4	14	5/8-18	5/8	1 1/4	3 3/4	3 1/2	TBBS-30-1250	\$289.75
						4 1/2	TBBS-30-1500	
						5/8	TBBS-30-1750	
						1 1/2	TBBS-30-2000	
						1 3/4	TBBS-40-1500	
4	14	5/8-18	5/8	2	4	1 3/4	TBBS-40-1750	\$289.75
						2	TBBS-40-2000	
						2 1/2	TBBS-40-2500	
3/4	1 1/4	3	TBBS-40-3000					

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