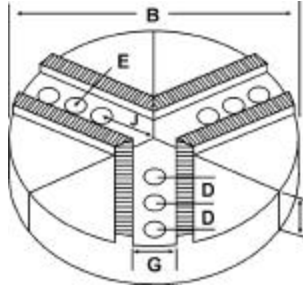
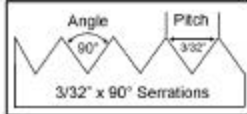


# ROUND JAWS- 3/32" x 90° Serrations

For Use On: SMW Autoblok, Forkardt, Rohm, Pratt Burnerd & Other Chucks



- Round Jaws allow for complete gripping of workpiece.
- Oversized jaws available.
- Ideal for thin-walled or irregular shaped workpieces.
- Can be machined to fit workpiece.
- Available in Aluminum, Cast Iron & Steel.
- Made in the USA.
- Maximum Length of Serrations 5.75"



Group  
**13**

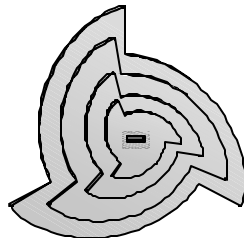
**WARNING!**  
Make Sure you are looking for Jaws with 3/32 x 90° serrations. Jaws using 1.5mm x 60° serrations may be found on pages 10-21.

### 3/32" x 90° Serration Jaws

Group No.	SMW Autoblok	Forkardt	Rohm	Chuck Size	Critical Dimensions					ALUMINUM			
					Groove Width G	Screw Size E	Hole Space D	Hole to Front J	Pie Dia B	Hght Inch A	No. of Holes	Part Number	Price Set Of 3
I3-100-138	HFk 400-500, HFKS 400-500, KDV 500	KG 400-500, KL 400-500, KLNC 400-500	KFD 400-500-630, KFD-HF 400-500, KFD-HS 400-500	16 - 20	1.004 (25.5mm)	20mm	1.380 (35mm)	3.500	15	2.50	3	RFK-16250A	393.27
										4.00	3	RFK-16400A	483.52
									21	2.50	3	21-RFK-16250A	719.47
I3-100-156	ALD-400,AND-400,BB 500-ES	-	-	16 - 20	1.000 (25.5mm)	3/4	1.562 (39.5mm)	3.250	15	2.50	3	RSM-16250A	393.27
										4.00	3	RSM-16400A	483.52
									21	4.00	2	RSM-21400A	899.87
I3-118-250	-	-	-	25 - 32	1.181 (30mm)	1.00	2.500 (63.5mm)	4.250	24	4.00	2	RSM-24400A	1252.35

Round Jaw Material: ALUMINUM-6061-T6 Bar Stock, CAST IRON-Gray, STEEL-1018. 18" & Larger- Aluminum Casting T6  
For complete list of applicable chucks, see pages 54-66. \* denotes non-stock item. Please allow 1 week manufacturing time.

## BORING STARS



Set of 4 Boring Stars

### FEATURES:

- Save set-up time.
- Obtain any diameter
- Easily and quickly.
- Reduces soft jaw costs.
- Allows straight through boring of soft jaws.

Order Number:  
**JBT-100**  
**\$27.00**



## ANTI-BACKLASH RING SET



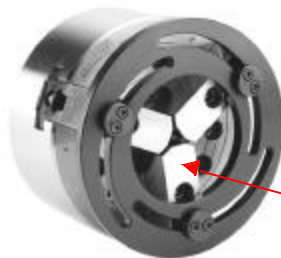
A valuable time saver for your lathes and turning centers! Every ring you will ever need for boring out your soft jaws on one convenient wooden rack.



Description	Number of Rings	Size	Part Number	Price
Standard Set	48	1 to 3 15/16 (1/16 inc.)	AI-220-00	\$246.96
Short Stack	16	1 to 1 15/16 (1/16 inc.)	AI-220-10	\$68.60

## JAW BORING RING

No need to look all over the shop for a setup piece and waste time. Our jaw boring ring is essential for boring Soft Jaws and Round Jaws.



Hardened & Ground Boring Ring

Soft Jaws

### FEATURES:

- Ideal for machining soft jaws.
- Attaches quickly without tools.
- Applies equal pressure on all jaws.
- Attaches to front of jaws, compensating for "jaw lift."
- Since no discs or bungs are used to clamp jaws, through boring of jaws is possible.

### Installation Instructions:

1. Place the jaw boring ring over your chuck and locate the boring ring pins in the counterbore of your chuck jaws.
2. Turn the jaw boring ring until snug.
3. Activate your jaws.

The jaw boring ring will apply equal pressure on all jaws, allowing for a consistent bore.

### Jaw Boring Ring (comes complete with 3 pin assemblies)

Chuck Dia	ID Inch	OD Inch	Pin Depth	Pin Dia	Part Number	Price Each
6"	3.250	6.825	0.350"	0.512"	JBR-06	\$170.60
8"	3.500	8.450	0.350"	0.562"	JBR-08	\$209.70
10"	5.900	10.150	0.350"	0.709"	JBR-10	\$236.73
12"	7.475	12.075	0.400"	0.709"	JBR-12	\$263.18
15"	8.900	15.230	0.600"	0.938"	JBR-15	\$395.43

### Extra Pin Assemblies

Pin Depth Inch	Pin Dia. Inch	Indiv. Pins Part Number	Price Each	Pins-Set of 3 Part Number	Price Each
0.350"	0.512"	JBR-PIN-06	\$16.50	JBR-PIN-06-SET3	\$65.48
0.350"	0.562"	JBR-PIN-08	\$16.50	JBR-PIN-08-SET3	\$65.48
0.350"	0.709"	JBR-PIN-10	\$16.50	JBR-PIN-10-SET3	\$65.48
0.400"	0.709"	JBR-PIN-12	\$16.50	JBR-PIN-12-SET3	\$65.48
0.600"	0.938"	JBR-PIN-15	\$16.50	JBR-PIN-15-SET3	\$65.48

Call Us Today For All Of Your Machine Tool Needs!

2005-06 Product Catalog