

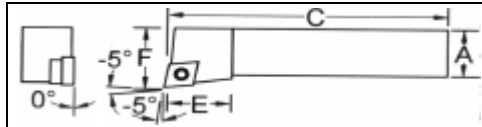
SWISS STYLE - OD TURNING HOLDERS

B

USST

SCLCR/L

- -5° Side & End Cutting,
- Offset Shank
- 7° Relief Angle, S-Lock
- Using CCMT type inserts



For Inserts, Please See Page 311

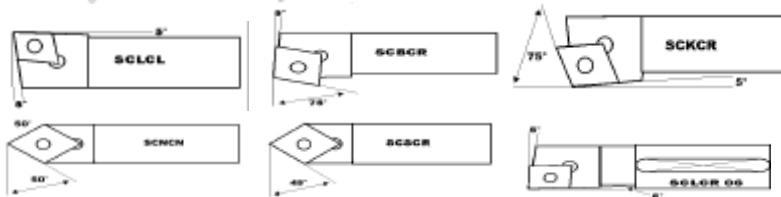
Right Hand Model	Left Hand Model	Price	Inserts	Shank Width	Shank Height	C	D	F	R	Insert Screw
SCLCR/L06-2J TH-1505	SCLCL/L06-2J TH-2505	\$40.70	CCMT-21.5	3/8	3/8	3.5	0.490	0.500	T-7	TS-25.45-6M1
SCLCR/L08-3A TH-1510	SCLCL/L08-3A TH-2510	\$40.70	CCMT-32.5	1/2	1/2	4.0	0.690	0.625	T-15	TS-4.7-10M1
SCLCR/L10-3B TH-1515	SCLCL/L10-3B TH-2515	\$40.70	CCMT-32.5	5/8	5/8	4.5	0.690	0.750	T-15	TS-4.7-10M1
SCLCR/L12-3B TH-1520	SCLCL/L12-3B TH-2520	\$49.50	CCMT-32.5	3/4	3/4	4.5	0.690	1.000	T-15	TS-4.7-10M1
SCLCR/L16-3D TH-1525	SCLCL/L16-3D TH-2525	\$52.80	CCMT-32.5	1	1	6.0	0.690	1.250	T-15	TS-4.7-10M1

SWISS STYLE 7 PIECE TOOLING SET

BEST VALUE

Set includes:
6 OD holders & 1 boring bar.

Using CCMT-21.5 Inserts



Model	Shank		
SCLCR	5/16"	3/8"	1/2"
SCLCL			
SCBCR			
SCKCR			
SCNCN			
SCSCR			
SCLCR - boring bar	1/4"	5/16"	3/8"
7 Piece Set	TH-SET-2 \$130.00	TH-SET-3 \$140.00	TH-SET-4 \$150.00

CCMT Inserts



Widia Valenite CCMT21.51 Inserts for above Set

Part # : WV-CCMT060204TTX

Grade : VC-7 Uncoated

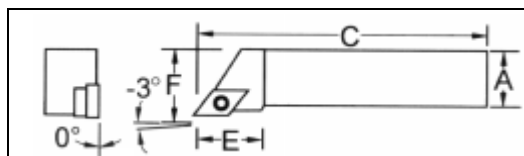
Radius : .015

For Light Roughing and Finishing of Carbon and Alloy Steels, Stainless Steels

CCMT21.51 Inserts Pricing	
10 pcs	\$3.00 each
30 pcs	\$2.85 each
50 pcs	\$2.70 each
100 pcs	\$2.40 each

SDJCR/L

- -3° Side Cutting, Offset Shank
- 11° Relief Angle, Screw Down
- Using DCMT type inserts



USST

For Inserts, Please See Page 314

Right Hand Model	Left Hand Model	Price	Inserts	Shank Width	Shank Height	C	D	F	R	Insert Screw
SDJCR/L06-2J TH-1530	SDJCL/L06-2J TH-2530	\$49.50	DCMT-21.5	3/8	3/8	3.5	0.680	0.500	T-7	TS-25.45-6M1
SDJCR/L08-2A TH-1535	SDJCL/L08-2A TH-2535	\$49.50	DCMT-21.5	1/2	1/2	4.0	0.680	0.625	T-7	TS-25.45-6M1
SDJCR/L08-3A TH-1540	SDJCL/L08-3A TH-2540	\$49.50	DCMT-32.5	1/2	1/2	4.0	1.000	0.625	T-15	TS-4.7-10M1
SDJCR/L10-3B TH-1545	SDJCL/L10-3B TH-2545	\$50.60	DCMT-32.5	5/8	5/8	4.5	1.000	0.750	T-15	TS-4.7-10M1
SDJCR/L12-3B TH-1550	SDJCL/L12-3B TH-2550	\$63.80	DCMT-32.5	3/4	3/4	4.5	1.000	1.000	T-15	TS-4.7-10M1
SDJCR/L16-3D TH-1555	SDJCL/L16-3D TH-2555	\$66.00	DCMT-32.5	1	1	6.0	1.000	1.250	T-15	TS-4.7-10M1

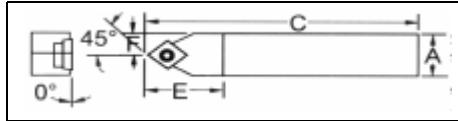
Call Us Today For All Of Your Machine Tool Needs!

SWISS STYLE - OD TURNING HOLDERS

B

SSDCN

- 45° Side Cutting
- Straight Shank
- 7° Relief Angle, S-Lock
- Using SCMT type inserts



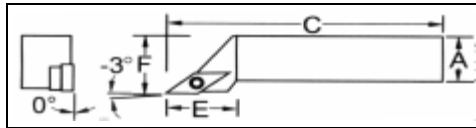
USST

For Inserts, Please See Page 316

Neutral Hand Model	Price	Inserts	Shank Width	Shank Height	C	R	Insert Screw
SSDCN08-3A TH-1560	\$40.70	SCMT-32.5	1/2	1/2	4.0	T-15	TS-4.7-10M1
SSDCN10-3B TH-1565	\$40.70	SCMT-32.5	5/8	5/8	4.5	T-15	TS-4.7-10M1
SSDCN12-3B TH-1570	\$49.50	SCMT-32.5	3/4	3/4	4.5	T-15	TS-4.7-10M1

SVJCR/L

- -3° Side Cutting
- Offset Shank
- 5° Relief Angle, S-Lock
- Using VCMT, VBMT type inserts



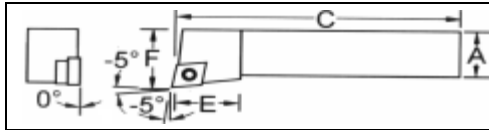
USST

For Inserts, Please See Page 321

Right Hand Model	Left Hand Model	Price	Inserts	Shank Width	Shank Height	C	D	F	R	Insert Screw
SVJCR/L12-3B TH-1575	SVJCL/L12-3B TH-2575	\$71.50	VCMT-33	3/4	3/4	4.5	1.25	1.0 0	T-15	TS-4.7-10M1
SVJCR/L16-3D TH-1580	SVJCL/L16-3D TH-2580	\$73.70	VCMT-33	1	1	6.0	1.25	1.2 5	T-15	TS-4.7-10M1
SVJCR/L20-3D TH-1585	SVJCL/L20-3D TH-2585	\$79.20	VCMT-33	1 1/4	1 1/4	6.0	1.25	1.5 0	T-15	TS-4.7-10M1

SWLCR/L

- -5° Side & End Cutting
- Offset Shank
- 7° Relief Angle, S-Lock
- Using WCMT type inserts



USST

Right Hand Model	Left Hand Model	Price	Inserts	Shank Width	Shank Height	C	D	F	R	Insert Screw
SWLCR/L08-3A TH-1590	SWLCL/L08-3A TH-2590	\$47.30	WCMT-32.5	1/2	1/2	4.0	0.690	0.625	T-15	TS-4.7-10M1
SWLCR/L10-3B TH-1595	SWLCL/L10-3B TH-2595	\$51.70	WCMT-32.5	5/8	5/8	4.5	0.690	0.750	T-15	TS-4.7-10M1
SWLCR/L16-3D TH-1600	SWLCL/L16-3D TH-2600	\$58.30	WCMT-32.5	1	1	6.0	0.690	1.250	T-15	TS-4.7-10M1
SWLCR-L06-2J TH-1605	SWLCL/L06-2J TH-2605	\$41.80	WCMT-21.5	3/8	3/8	3.5	0.490	0.500	T-7	TS-25.45-6M1
SWLCR-L12-3B TH-1610	SWLCL/L12-3B TH-2610	\$55.00	WCMT-32.5	3/4	3/4	4.5	0.690	1.000	T-15	TS-4.7-10M1

HIGH QUALITY SWISS MACHINE TOOLING AVAILABLE - CALL FOR PRICES

Jungaloy

JSTG Type Grooving Tools

- Economical - 3 edge Inserts
- Groove Width Range .33mm to 2.5mm

**JSVG Type Partoff/
Grooving Tools**

- Applicable for Grooving and Partoff
- Groove Width Range 1.0mm to 1.5mm
- Max Part Off Dia : 10mm

**JSTB Type
Backturning Tools**

- Economical - 3 edge Inserts
- Cutting Edge Angle 45°

Fully Ground Holders for Swiss Machines

Also available for Swiss Machines:

- Threading Tools JSST type - thread pitch range 0.5mm to 1.00mm
- Part Off Tools - JCGW type - excellent surface finish, max part-off dia 20mm
- Backturning Tools - JSEG type - Laydown design, cutting edge angle 60°

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