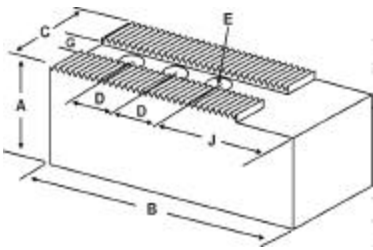


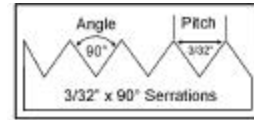
# SOFT JAWS- 3/32" x 90° Serrations

C

For Use On: SMW Autoblok, Forkardt, Rohm, Pratt Burnerd & Other Chucks



**WARNING!**  
Make Sure you are looking for Jaws with 3/32 x 90° serrations. Jaws using 1.5mm x 60° serrations may be found on pages 10-21.



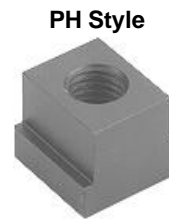
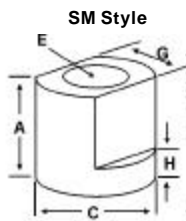
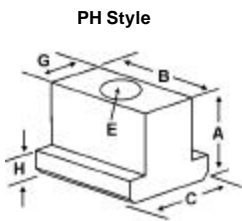
Group  
13

**QUANTITY DISCOUNTS!**  
Order **5 SETS OR MORE** of the same part number soft jaws and receive a **5% DISCOUNT!**

| Group No.         | Critical Dimensions |              |                |                 |              |               |             |              | ALUMINUM             |                | STEEL                |                |
|-------------------|---------------------|--------------|----------------|-----------------|--------------|---------------|-------------|--------------|----------------------|----------------|----------------------|----------------|
|                   | Groove Width G      | Screw Size E | Hole Space D   | Hole to Front J | Width Inch C | Length Inch B | Hght Inch A | No. of Holes | FLAT END Part Number | Price Set Of 3 | FLAT END Part Number | Price Set Of 3 |
| <b>I3-100-138</b> | 1.004 (25.5mm)      | 20mm         | 1.380 (35mm)   | 3.500           | 2.50         | 6.50          | 2.50        | 2            | FK-16250AF           | 97.69          | FK-16250F            | 103.04         |
| 4.00              |                     |              |                |                 |              |               | 2           | FK-16400AF   | 140.02               | FK-16400F      | 147.20               |                |
| 8.00              |                     |              |                |                 |              | 2.50          | 3           | FK-16251AF   | 125.44               | FK-16251F      | 132.48               |                |
|                   |                     |              |                |                 |              | 4.00          | 3           | FK-16401AF   | 208.85               | FK-16401F      | 220.80               |                |
| <b>I3-100-156</b> | 1.000 (25.5mm)      | 3/4          | 1.562 (39.5mm) | 3.250           | 2.50         | 6.50          | 3.00        | 2            | SM-16300AF           | 111.80         | SM-16300F            | 117.76         |
| 4.00              |                     |              |                |                 |              |               | 2           | SM-16400AF   | 122.76               | SM-16400F      | 133.18               |                |
| 5.00              |                     |              |                |                 |              | 2             | SM-16500AF  | 154.68       | SM-16500F            | 161.92         |                      |                |
|                   |                     |              |                |                 |              | 3.00          | 3           | SM-16301AF   | 153.26               | SM-16301F      | 161.92               |                |
| 8.00              |                     |              |                |                 |              | 3             | SM-16501AF  | 210.19       | SM-16501F            | 220.80         |                      |                |
|                   |                     |              |                |                 |              | 5.00          | 3           | SM-16501AF   | 210.19               | SM-16501F      | 220.80               |                |
| <b>I3-100-175</b> | 1.000 (25.5mm)      | .800         | 1.750 (44.5mm) | 7.460           | 2.50         | 10.00         | 3.50        | 2            | FK-25350AF*          | 215.95         | FK-25350F*           | 227.26         |
|                   |                     |              |                |                 |              |               | 5.00        | 2            | FK-25500AF*          | 308.51         | FK-25500F*           | 324.67         |
| <b>I3-110-162</b> | 1.102 (28mm)        | 3/4          | 1.625 (41.5mm) | 3.630           | 3.50         | 6.75          | 3.00        | 2            | SM-20300AF*          | 217.26         | SM-20300F*           | 215.69         |
| 5.00              |                     |              |                |                 |              |               | 2           | SM-20500AF*  | 282.47               | SM-20500F*     | 280.43               |                |
| 9.00              |                     |              |                |                 |              | 3.00          | 2           | SM-20307AF*  | 238.05               | SM-20307F*     | 235.75               |                |
|                   |                     |              |                |                 |              | 5.00          | 2           | SM-20507AF*  | 336.10               | SM-20507F*     | 341.61               |                |
|                   |                     |              |                |                 |              | 5.00          | 2           | SM-20507AF*  | 336.10               | SM-20507F*     | 341.61               |                |
| <b>I3-118-250</b> | 1.181 (30mm)        | 1.00         | 2.500 (63.5mm) | 4.250           | 3.50         | 8.00          | 3.00        | 2            | SM-24300AF           | 209.13         | SM-24300F            | 220.80         |
| 5.00              |                     |              |                |                 |              |               | 2           | SM-24500AF   | 348.53               | SM-24500F      | 367.99               |                |
| 7.00              |                     |              |                | 3.00            | 2            | SM-24301AF    | 265.49      | SM-24301F    | 279.68               |                |                      |                |
|                   |                     |              |                | 5.00            | 2            | SM-24501AF    | 419.87      | SM-24501F    | 441.59               |                |                      |                |
| <b>I3-118-275</b> | 1.181 (30mm)        | 1.00         | 2.750 (70mm)   | 4.500           | 3.50         | 10.00         | 3.50        | 2            | SM-40350AF*          | 304.97         | SM-40350F*           | 320.94         |
|                   |                     |              |                |                 |              |               | 5.00        | 2            | SM-40500AF*          | 435.67         | SM-40500F*           | 458.46         |

For "Pointed" Soft Jaws, please substitute "P" for "F" in the part number. Example: FK-16250 AF will be FK-16250 AP. For Pointed Jaws add \$6.50.  
Soft Jaw Material: ALUMINUM-6061-T6 Bar Stock, STEEL-1018, "B" JAWS-7075-T6 Aircraft Aluminum  
For complete list of applicable chucks, see pages 54-66. \* denotes non-stock item. Please allow 1 week manufacturing time.

## TEE NUTS & SCREWS



| Chuck Size | Forkardt             | Gamet  | Pratt Burnerd PBA  | Critical Dimensions |                |                  |             |              |               | 1 Free Screw Included With Each Tee Nut |            |                   |            |
|------------|----------------------|--------|--------------------|---------------------|----------------|------------------|-------------|--------------|---------------|---|------------|-------------------|------------|
|            |                      |        |                    | Heel Height H       | Groove Width G | Screw Size E     | Hght Inch A | Width Inch C | Length Inch B | Tee Nut Part Number                     | Price Each | Screw Part Number | Price Each |
| 16 - 20    | -                    | -      | -                  | 0.575               | 0.999 (25.5mm) | 3/4" - 10 x 1.75 | 1.340       | 1.370        | 1.370         | SM-160TN                                | 21.95      | S3/410175         | 3.50       |
| 15 - 24    | KP/T 400-500, KS 500 | DE 400 | 400 HYD. FRONT END | 0.433               | 1.003 (25.5mm) | 20mm             | 1.141       | 1.417        | 1.082         | FK-160TN                                | 51.81      | M2025050          | 2.50       |
| 25 - 32    | -                    | -      | -                  | 0.728               | 1.180 (30mm)   | 1" - 8           | 1.752       | 1.772        | -             | SM-240TN                                | 42.06      | S1008             | 3.50       |

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Flat Stock/Drill Rod Tooling Components