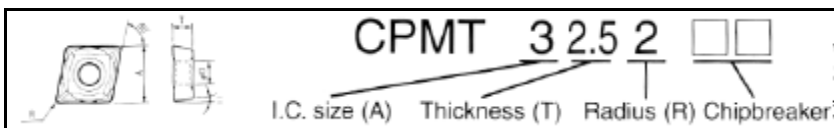


# INSERTS - CPMT, DNMG

E



CP			Chip Breaker: PS- Finish to Medium			
			Cermet Grades		Coated Carbide	
PS			NS530	AT530	T9025	
			←-----Speed / Toughness-----→			
I.C.	T	Radius	Applications	Steel 500-800	Steel 600-1000	Steel 300-600
			Geometry	Stainless 400-600	Stainless 500-800	Stainless 300-500
1/4 0.250	3/32 0.093	1/128 0.008	CPMT21.50PS CPMT060202PS	TO-1552	TO-1551	TO-3563
1/4 0.250	3/32 0.093	1/64 0.016	CPMT21.51PS CPMT060204PS	TO-1555	TO-1554	TO-3564
3/8 0.375	5/32 0.156	1/128 0.008	CPMT32.50PS CPMT09T302PS	TO-1558	TO-1557	TO-5381
3/8 0.375	5/32 0.156	1/64 0.016	CPMT32.51PS CPMT09T304PS	TO-1561	TO-1560	TO-5382
3/8 0.375	5/32 0.156	1/32 0.031	CPMT32.52PS CPMT09T308PS	TO-1564	TO-1563	TO-3725

D.O.C. = .010~.100, Feed = .003 ~ .008

**Tungaloy INSERTS**

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TUNGALOY INSERTS QUANTITY DISCOUNT	
1-19 pcs	LIST
20-39 pcs	5% OFF
40-99 pcs	10% OFF
100 +	CALL



DN			Chip Breaker: TS- for SEMI FINISHING				
			Cermet Grades		Coated Carbide		
TS			NS530	AT530	T9015	T9025	
			←-----Speed / Toughness-----→				
I.C.	T	Radius	Applications	Steel	Steel 700-1100	Steel 700-1000	Steel
			Geometry		Stainless 500-700		Stainless 300-600
1/2 0.500	3/16 0.187	1/64 0.016	DNMG431TS DNMG150404TS	TO-1733	TO-1731	TO-3579	TO-3580
1/2 0.500	3/16 0.187	1/32 0.031	DNMG432TS DNMG150408TS	TO-1802	TO-1800	TO-3589	TO-3590

D.O.C. = .020~.060, Feed = .003 ~ .008

**Boring Bars**

Are Located On Pages 279-297

DN			Chip Breaker SS- for SEMI FINISHING			
			Coated Carbide Grades			
SS			GH330	T6020	T6030	
			←-----Speed / Toughness-----→			
I.C.	T	Radius	Applications	Steel 400-600	Stainless 350-600	Stainless 250-500
			Geometry			
1/2 0.500	3/16 0.187	1/64 0.016	DNMG431SS DNMG150404SS	TO-1693	TO-1695	TO-1696
1/2 0.500	3/16 0.187	1/32 0.031	DNMG432SS DNMG150408SS	TO-1751	TO-1753	TO-1754
1/2 0.500	3/16 0.187	3/64 0.047	DNMG433SS DNMG150412SS	-	-	TO-1819

D.O.C. = .020~.120, Feed = .003 ~ .008

**OD Turning Holders**

Are Located On Pages 298-305

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