



DN				Chip Breaker: TH- for ROUGHING				
				Coated Carbide Grades				
TH Chip Breaker				T9005	T9025	T9035	T6030	AH120
←-----Speed/Toughness-----→								
I.C.	T	Radius	Applications	Steel 650-1050	Steel 300-700	Steel	Stainless 250-500	S.A. 65-150
			Geometry					Stainless 400-600
1/2 0.500	3/16 0.187	1/32 0.031	DNMG432TH DNMG150408TH	TO-3581	TO-3583	TO-3584	TO-1766	TO-1764
1/2 0.500	3/16 0.187	3/64 0.047	DNMG433TH DNMG150412TH	TO-3591	TO-3592	TO-3584	TO-1828	TO-1826

D.O.C. = .120~.250, Feed = .012 ~ .020

Tungaloy INSERTS
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DC				Chip Breaker: PM- for Finish To Medium			
				Coated Carbide Grades			
PM Chip Breaker				T6020	T9025	AH110	AH120
←-----Speed/Toughness-----→							
I.C.	T	Radius	Applications	Steel	Steel 600-1000	Steel 500-900	Steel 300-600
			Geometry	Stainless 400-600			Stainless 300-500
1/4 0.250	3/32 0.093	1/64 0.016	DCMT21.51PM DCMT070204PM	TO-3852	TO-3854	TO-3850	TO-3851
1/4 0.250	3/32 0.093	1/32 0.031	DCMT21.52PM DCMT070208PM	TO-3851	TO-3863	TO-3859	TO-3860
3/8 0.375	5/32 0.156	1/128 0.008	DCMT32.50PM DCMT11T302PM				
3/8 0.375	5/32 0.156	1/64 0.016	DCMT32.51PM DCMT11T304PM	TO-3873	TO-3875	TO-3870	TO-3871
3/8 0.375	5/32 0.156	1/32 0.031	DCMT32.52PM DCMT11T308PM	TO-3884	TO-3886	TO-3881	TO-3882

D.O.C. = .010~.100, Feed = .003 ~ .008

Boring Bars
Are Located On Pages 279-297

DC				Chip Breaker: PP for FINISH-MEDIUM	
				Uncoated Carbide Grade	
PP Chip Breaker				H10T	
I.C.	T	Radius	Applications	S.A.	
			Geometry	Non Ferrous 700-1500	
1/4 0.250	3/32 0.093	1/128 0.008	DCGT21.50PP DCGT070202PP	TO-1580	
1/4 0.250	3/32 0.093	1/64 0.016	DCGT21.51PP DCGT070204PP	TO-1581	
3/8 0.375	5/32 0.156	1/128 0.008	DCGT32.50PP DCGT11T302PP	TO-1583	
3/8 0.375	5/32 0.156	1/64 0.016	DCGT32.51PP DCGT11T304PP	TO-1584	
3/8 0.375	5/32 0.156	1/32 0.031	DCGT32.52PP DCGT11T308PP	TO-1585	

D.O.C. = .020~.150, Feed = .004 ~ .014

OD Turning Holders
Are Located On Pages 298-305

Tungaloy INSERTS
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Call Us Today For All Of Your Machine Tool Needs!