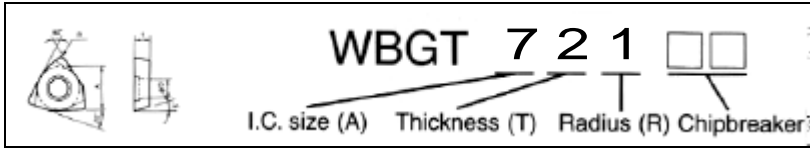


# INSERTS - WBGT, EPGT



WB			Chip Breaker		
<b>W08</b>			Chip Breaker		
I.C.	T	Radius	Applications	Steel 300-600	Non Ferrous 500-1000
			Geometry	Stainless 250-500	
7/8 0.875	1/8 0.125	1/128 0.008	WBGT720L-W08 WBGT030102LW08	TO-3226	TO-3227
7/8 0.875	1/8 0.125	1/64 0.016	WBGT721L-W08 WBGT030104LW08	TO-3229	TO-3230
7/8 0.875	1/8 0.125	1/32 0.031	WBGT722L-W08 WBGT030100LW08	TO-3224	-

**D.O.C. = .008-.030, Feed = .001 ~ .004**



EP			Chip Breaker: W08- for Finishing		
<b>W08</b>			Chip Breaker		
I.C.	T	Radius	Applications	Steel 300-750	Non Ferrous 200-400
			Geometry		
3/16 0.187	1/16 0.062	0	EPGT040100LW08	TO-1861	TO-1862
		1/128 0.008	EPGT040102LW08	TO-1864	TO-1865
			EPGT040102RW08	TO-1869	-
		1/64 0.016	EPGT040104LW08	TO-1867	-
			EPGT040104RW08	TO-1871	-

**D.O.C. = .008-.032, Feed = .0008 ~ .004**

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