

# EASY JAW FINDER

**NEED HELP?**



Use the  
**“Chuck Group Number”**  
 to find the correct  
 jaws for your chuck!

Chuck Group Number	Critical Dimensions								STEEL	ALUMINUM
	Chuck Dia. Inch	Groove Width G	Screw Size E	Hole Space D	Hole to Front J	Width Inch C	Length Inch B	Height Inch A	Order Number	Order Number
<b>K1-08-15:</b>	4	0.315	6mm	0.590	1.000	0.750	2.000	1.00	KT-4100F	KT-4100AF
								2.00	KT-4200F	KT-4200AF

## Can't find the correct jaws for your chuck?

If you know your chuck make and model, it's as easy as **1-2-3!**

We have a wide selection of Round, Soft and Hard Jaws, Jaw Nuts, T-Nuts and master keys for most Lathe Chucks. If you know your chuck's make and model, you can use the **“I Know My Chuck”** method. Whether or not you know your chuck's make and model, you can always find the jaws **for your chuck** by using the **“Critical Dimensions”** method located on page 10.

**I know my chuck make and model:** How do I find the jaws?

Our Easy Jaw Finder index is easy to use due to its' alphabetical listing of lathe chuck make and model. This index is fairly comprehensive, but not complete. Our jaws fit many more chucks that have not yet made it to our index. To find the correct jaws for your chuck, follow these steps:

- Jaw Finder for tongue and groove, Acme Serrated and Square Serrated jaw chucks, see page 65.
- Jaw Finder for Metric (1.5mm x 60°, 3.0mm x 60°) and Inch (1/16 x 90°, 3/32 x 90°), start at Step 1 below :

1) Find your chuck manufacturer in the chuck/jaw index on pages 54 through 64. (ex: **Kitagawa**)

2) Find your chuck model. (ex: **B210**)

Once you find your exact chuck, you will find, in one place, the Group Number and the catalog pages for your Soft, Round and Hard jaws and the even the Jaw Nut that fits your specific chuck. For your convenience, the **“Group Numbers”** group jaws that can be used on your chuck all in one place in our catalog.

3) Follow the page numbers indicated to find your chuck's group number leading to our large selection of jaws and jaw nuts and master keys, if applicable, for your chuck. All your soft jaws will be together, with the round jaws on the facing page. Page numbers will easily lead you to the hard jaws and jaw nuts as well.

**I know my critical dimensions:** How do I find the jaws?

Use the method shown on page 10 to locate the correct jaws using the critical dimensions.

**Remember, this information is just a guide for your convenience. You must make sure that the product you select is correct. Many chuck manufacturers also make the same chuck model to use different style or different serration jaws! You must confirm that the product is correct for your chuck and application.**

**Please call us and let us help you find the jaws that fit your chuck and application.**

**Call Us Today For All Of Your Machine Tool Needs!**

# EASY JAW FINDER

For 1.5mm x 60°, 3.0mm x 60°, 1/16 x 90° & 3/32 x 90° Serration Chucks

## Atlas, Forkardt

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Serration Type	Jaw Group	Catalog Page Number			Jaw Nut Part Number	OEM Chuck Mfg Jawnut
					Round/ Hard Jaws	Soft Jaws	Jaw Nuts		
ATLAS	PA10	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	PA12	12 in.	1.5MM X 60°	K1-18-30	16	17	-	CALL	
	PA15	15 in.	1.5MM X 60°	K1-26-43	20	21	-	CALL	
	PA18	18 in.	1.5MM X 60°	K1-26-43	20	21	-	CALL	
	PA21	21 in.	3.0MM X 60°	K3-25-60	24	25	-	CALL	
	PA24	24 in.	3.0MM X 60°	K3-25-60	24	25	-	CALL	
	PA4	4 in.	1.5MM X 60°	K1-10-14	10	11	-	CALL	
	PA5	5 in.	1.5MM X 60°	K1-10-19	10	11	-	CALL	
	PA6	6 in.	1.5MM X 60°	K1-12-20	12	13	-	CALL	
	PA8	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	
	PAF10	10 in.	3.0MM X 60°	K3-16-30	22	23	-	CALL	
	PAF12	12 in.	3.0MM X 60°	K3-16-30	22	23	-	CALL	
	PAFH10	10 in.	1.5MM X 60°	K1-18-30	16	17	-	CALL	
	PAFH12	12 in.	1.5MM X 60°	K1-21-40	-	17	-	CALL	
	PAFH15	15 in.	3.0MM X 60°	K3-26-50	24	25	-	CALL	
	PAFH8	8 in.	1.5MM X 60°	K1-16-25	14	15	-	CALL	
	PHB10	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	PHB12	12 in.	1.5MM X 60°	K1-21-30	18	19	-	CALL	
	PHB15	15 in.	1.5MM X 60°	K1-26-43	20	21	-	CALL	
	PHB4	4 in.	1.5MM X 60°	K1-10-14	10	11	-	CALL	
	PHB5	5 in.	1.5MM X 60°	K1-10-14	10	11	-	CALL	
	PHB6	6 in.	1.5MM X 60°	K1-12-20	12	13	-	CALL	
	PHB8	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	
	PHTB10	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	PHTB12	12 in.	1.5MM X 60°	K1-21-30	18	19	-	CALL	
	PHTB4	4 in.	1.5MM X 60°	K1-10-14	10	11	-	CALL	
	PHTB5	5 in.	1.5MM X 60°	K1-10-14	10	11	-	CALL	
	PHTB6	6 in.	1.5MM X 60°	K1-12-20	12	13	-	CALL	
	PHTB8	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	
	PL10	10 in.	1.5MM X 60°	K1-18-30	16	17	-	CALL	
	PL12	12 in.	3.0MM X 60°	K3-21-40	24	25	-	CALL	
	PL6	6 in.	1.5MM X 60°	K1-12-20	12	13	-	CALL	
	PL8	8 in.	1.5MM X 60°	K1-16-25	14	15	-	CALL	
	PT10	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	PT12	12 in.	1.5MM X 60°	K1-18-30	16	17	-	CALL	
	PT4	4 in.	1.5MM X 60°	K1-10-14	10	11	-	CALL	
	PT5	5 in.	1.5MM X 60°	K1-10-19	10	11	-	CALL	
	PT6	6 in.	1.5MM X 60°	K1-12-20	12	13	-	CALL	
	PT8	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	
	PTH10	10 in.	1.5MM X 60°	K1-18-30	16	17	-	CALL	
PTH12	12 in.	3.0MM X 60°	K3-21-40	24	25	-	CALL		
PTH5	5 in.	1.5MM X 60°	K1-10-19	10	11	-	CALL		
PTH6	6 in.	1.5MM X 60°	K1-12-20	12	13	-	CALL		
PTH8	8 in.	1.5MM X 60°	K1-16-25	14	15	-	CALL		
FORKARDT	2BLEF-200	200mm/8in	1/16X90°	I1-66-87	26	27	-	CALL	
	2BPL-PS 160-200	160mm/7in	1/16X90°	I1-66-87	26	27	-	CALL	
	KG 200-250	250mm/10in	1/16X90°	I1-66-87	26	27	-	CALL	
	KG 400-500	500mm/20in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	KGH 160-175-200	175mm/7in	1/16X90°	I1-66-87	26	27	-	CALL	
	KGHF 160-175-200	175mm/7in	1/16X90°	I1-66-87	26	27	-	CALL	
	KGHF 200	200mm/8in	1/16X90°	I1-66-87	26	27	-	CALL	
	KL 160	160mm/7in	1/16X90°	I1-66-87	26	27	-	CALL	
	KL 250 MO	250mm/10in	1/16X90°	I1-66-87	26	27	-	CALL	
	KL 400-500	500mm/20in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	KLNC 400-500	500mm/20in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	KP 400-500	500mm/20in	3/32 X 90 D	I3-100-138	30	31	31	FK-160TN	
	KS 160-200-250	200mm/8in	1/16X90°	I1-66-87	26	27	-	CALL	
	KS 250 MO	250mm/10in	1/16X90°	I1-66-87	26	27	-	CALL	
KS 500	500mm/20in	3/32 X 90 D	I3-100-138	30	31	31	FK-160TN		
KSF 175-200	200mm/8in	1/16X90°	I1-66-87	26	27	-	CALL		

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2005-06 Product Catalog

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For 1.5mm x 60°, 3.0mm x 60°, 1/16 x 90° & 3/32 x 90° Serration Chucks

## Forkardt, Gamet, Hardinge, Hitachi-Seiki, Howa

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Serration Type	Jaw Group	Catalog Page Number			Jaw Nuts Part Number	OEM Chuck Mfg Jawnut
					Round/ Hard Jaws	Soft Jaws	Jaw Nuts		
FORKARDT	KSHF 250-55(INDEX)	250mm/10in	1/16X90°	I1-66-87	26	27	-	CALL	
	KSPS 160-200	200mm/8in	1/16X90°	I1-66-87	26	27	-	CALL	
	KT 200	200mm/8in	1/16X90°	I1-66-87	26	27	-	CALL	
	KT 400-500	500mm/20in	3/32 X 90 D	I3-100-138	30	31	31	FK-160TN	
	KTG 160-200	200mm/8in	1/16X90°	I1-66-87	26	27	-	CALL	
	KTGF 200	200mm/8in	1/16X90°	I1-66-87	26	27	-	CALL	
	KTGF 400-500	500mm/20in	3/32 X 90 D	I3-100-138	30	31	31	FK-160TN	
	KTH 160-200	200mm/8in	1/16X90°	I1-66-87	26	27	-	CALL	
	KTN 160-200	200mm/8in	1/16X90°	I1-66-87	26	27	-	CALL	
	NH 160-200	200mm/8in	1/16X90°	I1-66-87	26	27	-	CALL	
	NH 400-500	500mm/20in	3/32 X 90 D	I3-100-138	30	31	31	FK-160TN	
	NHF 160-200	200mm/8in	1/16X90°	I1-66-87	26	27	-	CALL	
	NHF250-65/290-104(INDEX)	250mm/10in	1/16X90°	I1-66-87	26	27	-	CALL	
	NHF 400-500	500mm/20in	3/32 X 90 D	I3-100-138	30	31	31	FK-160TN	
	QLC 175-210	210mm/9in	1/16X90°	I1-66-87	26	27	-	CALL	
UVE 160-200-250	200mm/8in	1/16X90°	I1-66-87	26	27	-	CALL		
UVE 400-500	500mm/20in	3/32 X 90 D	I3-100-138	30	31	31	FK-160TN		
GAMET	DE 400	400mm/16in	3/32 X 90 D	I3-100-138	30	31	31	FK-160TN	
	DELTA 210	210mm/9in	1/16X90°	I1-66-87	26	27	-	CALL	
	GA 210	210mm/9in	1/16X90°	I1-66-87	26	27	-	CALL	
	MAC 200-220	220mm/9in	1/16X90°	I1-66-87	26	27	-	CALL	
HARDINGE	CM2-305B-5 (5" SURE GRIP)	5 in.	1.5MM X 60°	K1-10-18	10	11	-	CALL	
	CM2-306C-5 (6" SURE GRIP)	6 in.	1.5MM X 60°	K1-12-20	12	13	-	CALL	
	CM2-306E-5 (6" SURE GRIP)	6 in.	1.5MM X 60°	K1-12-20	12	13	-	CALL	
	CM2-308B-6 (8" SURE GRIP)	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	
	CM2-308C-6 (8" SURE GRIP)	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	
	CM2-310B-8 (10" SURE GRIP)	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	CM2-310C-8 (10" SURE GRIP)	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	Hardinge 10" 1/16x90° Serra-	10 in.	1/16X90°	I1-82-118	28	29	-	CALL	
	Hardinge 4" 1/16x90° Serra-	4 in.	1/16X90°	I1-43-71	26	27	-	CALL	
	Hardinge 5" 1/16x90° Serra-	5 in.	1/16X90°	I1-43-71	26	27	-	CALL	
	HCM-312C-8 (12" SURE GRIP)	12 in.	1.5MM X 60°	K1-21-30	18	19	-	CALL	
	HM-304 (4" SURE GRIP)	4 in.	1.5MM X 60°	K1-10-14	10	11	-	CALL	
	HM-305 (5" SURE GRIP)	5 in.	1.5MM X 60°	K1-10-18	10	11	-	CALL	
	HM-306 (6" SURE GRIP)	6 in.	1.5MM X 60°	K1-12-20	12	13	-	CALL	
	HM-306-6 (6" SURE GRIP)	6 in.	1.5MM X 60°	K1-12-20	12	13	-	CALL	
	HM-306-6L (6" SURE GRIP)	6 in.	1.5MM X 60°	K1-12-20	12	13	-	CALL	
	HM-308 (8" SURE GRIP)	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	
	HM-308-5 (8" SURE GRIP)	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	
	HM-310-6 (10" SURE GRIP)	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	HM-310-8 (10" SURE GRIP)	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	HM-312C-8 (12" SURE GRIP)	12 in.	1.5MM X 60°	K1-21-30	18	19	-	CALL	
	HVM-310-11 (10" SURE GRIP FOR VT200)	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	HVM-310-8 (10" SURE GRIP FOR VT100)	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
HVM-312C-11 (12" SURE GRIP FOR VT200)	12 in.	1.5MM X 60°	K1-21-30	18	19	-	CALL		
HVM-312C-8 (12" SURE GRIP FOR VT100)	12 in.	1.5MM X 60°	K1-21-30	18	19	-	CALL		
HITACHI-SEIKI	10"	10 in.	1.5MM X 60°	K1-16-32	16	17	-	CALL	
HOWA	H3KT10	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	H3KT12	12 in.	1.5MM X 60°	K1-21-30	18	19	-	CALL	
	H3KT6	6 in.	1.5MM X 60°	K1-12-20	12	13	-	CALL	
	H3KT8	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	
	HO15M10	10 in.	1.5MM X 60°	K1-16-25	14	15	15	HO-80JN	
	HO15M12	12 in.	1.5MM X 60°	K1-18-30	16	17	17	HO-100JN	
	HO15M15	15 in.	3.0MM X 60°	K3-21-40	24	25	25	H3-158JN	
	HO15M6	6 in.	1.5MM X 60°	K1-12-20	12	13	23	H3-60JN	
	HO15M8	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	
	HO1MA10	10 in.	3.0MM X 60°	K3-16-30	22	23	-	CALL	
	HO1MA12	12 in.	3.0MM X 60°	K3-18-30	22	23	-	CALL	
	HO1MA15	15 in.	3.0MM X 60°	K3-26-50	24	25	-	CALL	
	HO1MA6	6 in.	3.0MM X 60°	K3-12-20	22	23	23	H3-60JN	

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For 1.5mm x 60°, 3.0mm x 60°, 1/16 x 90° & 3/32 x 90° Serration Chucks

## Howa, Kitagawa

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Serration Type	Jaw Group	Catalog Page Number			Jaw Nuts Part Number	OEM Chuck Mfg Jawnut
					Round/ Hard Jaws	Soft Jaws	Jaw Nuts		
HOWA	HO1MA8	8 in.	3.0MM X 60°	K3-14-25	22	23	-	CALL	
	HO22M10	10 in.	1.5MM X 60°	K1-18-30	16	17	15	HO-80JN	
	HO22M12	12 in.	3.0MM X 60°	K3-21-40	24	25	17	HO-100JN	
	HO22M6	6 in.	1.5MM X 60°	K1-12-20	12	13	23	H3-60JN	
	HO22M8	8 in.	1.5MM X 60°	K1-16-25	14	15	-	CALL	
	HO24M10	10 in.	1.5MM X 60°	K1-18-30	16	17	15	HO-80JN	
	HO24M12	12 in.	3.0MM X 60°	K3-21-40	24	25	17	HO-100JN	
	HO24M6	6 in.	1.5MM X 60°	K1-12-20	12	13	23	H3-60JN	
	HO24M8	8 in.	1.5MM X 60°	K1-16-25	14	15	-	CALL	
	HO27M10	10 in.	1.5MM X 60°	K1-18-30	16	17	17	HO-100JN	
	HO27M12	12 in.	1.5MM X 60°	K1-21-35	18	19	-	CALL	
	HO27M15	15 in.	3.0MM X 60°	K3-26-42	24	25	25	H3-154JN	
	HO27M6	6 in.	1.5MM X 60°	K1-12-20	12	13	23	H3-60JN	
	HO27M8	8 in.	1.5MM X 60°	K1-16-25	14	15	-	CALL	
	HO34M10	10 in.	1.5MM X 60°	K1-18-30	16	17	17	HO-100JN	
	HO34M12	12 in.	1.5MM X 60°	K1-21-35	18	19	-	CALL	
	HO34M6	6 in.	1.5MM X 60°	K1-12-20	12	13	23	H3-60JN	
	HO34M8	8 in.	1.5MM X 60°	K1-16-25	14	15	15	HO-80JN	
	HO37M10	10 in.	1.5MM X 60°	K1-18-30	16	17	17	HO-100JN	
	HO37M12	12 in.	1.5MM X 60°	K1-21-35	18	19	-	CALL	
	HO37M6	6 in.	1.5MM X 60°	K1-12-20	12	13	23	H3-60JN	
	HO37M8	8 in.	1.5MM X 60°	K1-16-25	14	15	15	HO-80JN	
	HO47M10	10 in.	1.5MM X 60°	K1-18-30	16	17	17	HO-100JN	
	HO47M12	12 in.	1.5MM X 60°	K1-21-35	18	19	-	CALL	
	HO47M6	6 in.	1.5MM X 60°	K1-12-20	12	13	23	H3-60JN	
	HO47M8	8 in.	1.5MM X 60°	K1-16-25	14	15	15	HO-80JN	
	HO7MA10	10 in.	1.5MM X 60°	K1-16-25	14	15	15	HO-80JN	
	HO7MA12	12 in.	1.5MM X 60°	K1-18-30	16	17	17	HO-100JN	
	HO7MA15	15 in.	3.0MM X 60°	K3-21-40	24	25	25	H3-158JN	
	HO7MA6	6 in.	1.5MM X 60°	K1-12-20	12	13	23	H3-60JN	
	HO7MA8	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	
	KITAGAWA	B-21	21 in.	3.0MM X 60°	K3-25-60	24	25	25	KT-240JN
B-24		24 in.	3.0MM X 60°	K3-25-60	24	25	25	KT-240JN	
B-306		6 in.	1.5MM X 60°	K1-12-20	12	13	25	CALL	
B-530		530mm/21in	3.0MM X 60°	K3-25-60	24	25	-	CALL	
B-600		600mm/24in	3.0MM X 60°	K3-25-60	24	25	-	CALL	
BB-06		6 in.	1.5MM X 60°	K1-12-20	12	13	13	KT-60JN	
BB-08		8 in.	1.5MM X 60°	K1-14-25	14	15	15	KT-81JN	
BB-208		8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	
BB-212		12 in.	1.5MM X 60°	K1-21-30	18	19	-	CALL	
BL-206		6 in.	1.5MM X 60°	K1-12-20	12	13	-	CALL	
BL-208		8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	
BL-210		10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
BL-212		12 in.	1.5MM X 60°	K1-21-30	18	19	-	CALL	
BLT-206		6 in.	1.5MM X 60°	K1-12-20	12	13	-	CALL	
BLT-208		8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	
BLT-210		10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
BLT-212		12 in.	1.5MM X 60°	K1-21-30	18	19	-	CALL	
BT-15		15 in.	1.5MM X 60°	K1-22-43	20	21	21	KT-153JN	
BT-204		4 in.	1.5MM X 60°	K1-10-14	10	11	-	CALL	
BT-205		5 in.	1.5MM X 60°	K1-10-14	10	11	-	CALL	
HJ-10		10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-101JN	
HJ-12		12 in.	1.5MM X 60°	K1-18-38	18	19	-	CALL	
HJ-450		450mm/18in	3.0MM X 60°	K3-25-60	24	25	-	CALL	
HJ-530		530mm/21in	3.0MM X 60°	K3-25-60	24	25	-	CALL	
HJ-6		6 in.	1.5MM X 60°	K1-12-20	12	13	13	KT-61JN	
HJ-610		610mm/25in	3.0MM X 60°	K3-25-60	24	25	-	CALL	
HJ-8		8 in.	1.5MM X 60°	K1-14-25	14	15	15	KT-80JN	
HJA-24		24 in.	3.0MM X 60°	K3-25-60	24	25	21	KT-242JN	
HOBT-5		5 in.	1.5MM X 60°	K1-10-18	10	11	11	KT-53JN	

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# EASY JAW FINDER

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## Kitagawa

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Serration Type	Jaw Group	Catalog Page Number			Jaw Nuts Part Number	OEM Chuck Mfg Jawnut
					Round/ Hard Jaws	Soft Jaws	Jaw Nuts		
KITAGAWA	HOH-06K	6 in.	1.5MM X 60°	K1-12-20	12	13	13	KT-61JN	TNS1101
	HOH-08K	8 in.	1.5MM X 60°	K1-14-25	14	15	15	KT-80JN	TNS1102
	HOH-10K	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-101JN	TNS1103
	HOH-12K	12 in.	1.5MM X 60°	K1-18-30	16	17	-	CALL	
	HOH-15K	15 in.	1.5MM X 60°	K1-22-43	20	21	21	KT-153JN	TNS1107
	HW-10	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	HW-12	12 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	NL-04	4 in.	1.5MM X 60°	K1-10-14	10	11	11	KT-45JN	TNS2200
	NLT-06	6 in.	1.5MM X 60°	K1-12-20	12	13	-	CALL	
	NLT-10	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	NT-06	6 in.	1.5MM X 60°	K1-12-20	12	13	13	KT-61JN	TNS1101
	NT-08	8 in.	1.5MM X 60°	K1-14-25	14	15	15	KT-80JN	TNS1102
	NT-10	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-101JN	TNS1103
	NT-12	12 in.	1.5MM X 60°	K1-18-30	16	17	19	KT-120JN	TNS1104
	UVE160K	160mm/7in	1.5MM X 60°	K1-14-25	14	15	-	CALL	
	UVE-200	200mm/8in	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	UVE200K	200mm/8in	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	UVE2-50K	250mm/10in	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	UVE-500AR	500mm/20in	3.0MM X 60°	K3-25-60	24	25	-	CALL	
	UVE-500LB	500mm/20in	3.0MM X 60°	K3-25-60	24	25	-	CALL	
	UVE-630AR	630mm/25in	3.0MM X 60°	K3-25-60	24	25	-	CALL	
	UVE-630LB	630mm/25in	3.0MM X 60°	K3-25-60	24	25	-	CALL	
	UVE-670LB	670mm/27in	3.0MM X 60°	K3-25-60	24	25	-	CALL	
	UVE-750AR	750mm/30in	3.0MM X 60°	K3-25-80	24	25	-	CALL	
	UVE-800LB	800mm/32in	3.0MM X 60°	K3-25-80	24	25	21	KT-241JN	
	AS-04	4 in.	1.5MM X 60°	K1-10-14	10	11	11	KT-45JN	
	AS-06	6 in.	1.5MM X 60°	K1-12-20	12	13	13	KT-61JN	TNS1101
	AS-08	8 in.	1.5MM X 60°	K1-14-25	14	15	15	KT-80JN	TNS1102
	AS-10	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-101JN	TNS1103
	AS-110	110mm/5in	1.5MM X 60°	K1-10-14	10	11	11	KT-45JN	
	AS-165	165mm/7in	1.5MM X 60°	K1-12-20	12	13	13	KT-61JN	
	AS-210	210mm/9in	1.5MM X 60°	K1-14-25	14	15	15	KT-80JN	
	AS-250	250mm/10in	1.5MM X 60°	K1-16-30	16	17	17	KT-101JN	
	AT-04	4 in.	1.5MM X 60°	K1-10-14	10	11	11	KT-45JN	TNS2200
	AT-06	6 in.	1.5MM X 60°	K1-12-20	12	13	13	KT-61JN	TNS1101
	AT-08	8 in.	1.5MM X 60°	K1-14-25	14	15	15	KT-80JN	TNS1102
	AT-10	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-101JN	TNS1103
	B-04	4 in.	1.5MM X 60°	K1-08-15	10	11	11	KT-40JN	TNS1099
	B-05	5 in.	1.5MM X 60°	K1-10-18	10	11	11	KT-53JN	TNS1100
	B-06	6 in.	1.5MM X 60°	K1-12-20	12	13	13	KT-61JN	TNS1101
	B-07	7 in.	1.5MM X 60°	K1-12-20	12	13	13	KT-60JN	
	B-08	8 in.	1.5MM X 60°	K1-14-25	14	15	15	KT-80JN	TNS1102
	B-10	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-101JN	TNS1103
	B-106	6 in.	1.5MM X 60°	K1-12-20	12	13	13	KT-60JN	
	B-108	8 in.	1.5MM X 60°	K1-14-25	14	15	15	KT-81JN	
	B-12	12 in.	1.5MM X 60°	K1-18-30	16	17	19	KT-120JN	TNS1104
	B-15	15 in.	1.5MM X 60°	K1-22-43	20	21	21	KT-153JN	TNS1107
	B-160	6.5 in.	1.5MM X 60°	K1-12-20	12	13	13	KT-61JN	
	B-204	4 in.	1.5MM X 60°	K1-10-14	10	11	-	CALL	TNS2199
	B-205	5 in.	1.5MM X 60°	K1-10-14	10	11	-	CALL	TNS2199
B-206	6 in.	1.5MM X 60°	K1-12-20	12	13	13	KT-60JN	TNS2201	
B-208	8 in.	1.5MM X 60°	K1-14-25	14	15	15	KT-81JN	TNS2202	
B-210	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-100JN	TNS2203	
B-212	12 in.	1.5MM X 60°	K1-21-30	18	19	-	CALL	TNS2204	
B-215	15 in.	1.5MM X 60°	K1-26-43	20	21	21	KT-151JN		
B-250	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-101JN		
B-380	380mm/15in	1.5MM X 60°	K1-22-43	20	21	21	KT-150JN		
B-450	450mm/18in	1.5MM X 60°	K1-22-43	20	21	21	KT-150JN		
BL-06	6 in.	1.5MM X 60°	K1-12-20	12	13	-	CALL		

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2005-06 Product Catalog

# EASY JAW FINDER

For 1.5mm x 60°, 3.0mm x 60°, 1/16 x 90° & 3/32 x 90° Serration Chucks

## Kitagawa

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Serration Type	Jaw Group	Catalog Page Number			Jaw Nuts Part Number	OEM Chuck Mfg Jawnut
					Round/Hard Jaws	Soft Jaws	Jaw Nuts		
KITAGAWA	BL210	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	BL212	12 in.	1.5MM X 60°	K1-21-30	18	19	-	CALL	
	BT-04	4 in.	1.5MM X 60°	K1-08-15	10	11	11	KT-40JN	TNS1099
	BT-05	5 in.	1.5MM X 60°	K1-10-18	10	11	11	KT-53JN	TNS1100
	BT-06	6 in.	1.5MM X 60°	K1-12-20	12	13	13	KT-61JN	TNS1101
	BT-08	8 in.	1.5MM X 60°	K1-14-25	14	15	15	KT-80JN	TNS1102
	BT-10	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-101JN	TNS1103
	BT-12	12 in.	1.5MM X 60°	K1-18-30	16	17	19	KT-120JN	
	BT-206	6 in.	1.5MM X 60°	K1-12-20	12	13	13	KT-60JN	
	BT-208	8 in.	1.5MM X 60°	K1-14-25	14	15	15	KT-81JN	
	BT-210	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-100JN	
	BT-212	12 in.	1.5MM X 60°	K1-21-30	18	19	-	CALL	
	HG730-254	254mm/10in	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	HG738-165	165mm/7in	1.5MM X 60°	K1-12-20	12	13	-	CALL	
	HJ-4	4 in.	1.5MM X 60°	K1-10-14	10	11	11	KT-45JN	
	HJ-5	5 in.	1.5MM X 60°	K1-10-19	10	11	11	KT-50JN	
	HJA-4	4 in.	1.5MM X 60°	K1-10-19	10	11	-	CALL	
	HJA5-6	6 in.	1.5MM X 60°	K1-12-20	12	13	-	CALL	
	HJA6-12	12 in.	1.5MM X 60°	K1-18-30	16	17	19	KT-120JN	
	HJA6-8	8 in.	1.5MM X 60°	K1-14-25	14	15	15	KT-80JN	
	HJA8-10	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-101JN	
	HJA8-12	12 in.	1.5MM X 60°	K1-18-30	16	17	19	KT-120JN	
	HLA6-12	12 in.	1.5MM X 60°	K1-18-30	16	17	19	KT-120JN	
	HLA6-15	15 in.	1.5MM X 60°	K1-18-30	16	17	19	KT-120JN	
	HLA8-15	15 in.	1.5MM X 60°	K1-18-30	16	17	19	KT-120JN	
	HO-10	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-101JN	
	HO-12	12 in.	1.5MM X 60°	K1-18-30	16	17	19	KT-120JN	
	HO-6	6 in.	1.5MM X 60°	K1-12-20	12	13	13	KT-61JN	
	HO-8	8 in.	1.5MM X 60°	K1-14-25	14	15	15	KT-80JN	
	HOB-10	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-101JN	
	HOB-12	12 in.	1.5MM X 60°	K1-18-30	16	17	19	KT-120JN	
	HOB-15	15 in.	1.5MM X 60°	K1-22-43	20	21	21	KT-150JN	TNS1107
	HOB-18	18 in.	1.5MM X 60°	K1-22-43	20	21	21	KT-150JN	
	HOB-4	4 in.	1.5MM X 60°	K1-08-15	10	11	11	KT-40JN	
	HOB-5	5 in.	1.5MM X 60°	K1-10-18	10	11	11	KT-53JN	TNS1100
	HOB-6	6 in.	1.5MM X 60°	K1-12-20	12	13	13	KT-61JN	
	HOB-8	8 in.	1.5MM X 60°	K1-14-25	14	15	15	KT-80JN	
	HOH-06	6 in.	1.5MM X 60°	K1-12-20	12	13	13	KT-60JN	
	HOH-10	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-101JN	
	HOH-106	6 in.	1.5MM X 60°	K1-12-20	12	13	-	CALL	
	HOH-108	8 in.	1.5MM X 60°	K1-14-25	14	15	15	KT-81JN	
	HOH-110	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-101JN	
	HOH-12	12 in.	1.5MM X 60°	K1-18-30	16	17	19	KT-120JN	
	HOH-15	15 in.	1.5MM X 60°	K1-22-43	20	21	21	KT-150JN	
	HOH-160	6.5 in.	1.5MM X 60°	K1-12-20	12	13	13	KT-61JN	
	HOH-18	18 in.	1.5MM X 60°	K1-22-43	20	21	21	KT-150JN	
	HOH-200	200mm/8in	1.5MM X 60°	K1-14-25	14	15	15	KT-80JN	
	HOH-206	6 in.	1.5MM X 60°	K1-12-20	12	13	13	KT-60JN	TNS2201
	HOH-208	8 in.	1.5MM X 60°	K1-14-25	14	15	15	KT-81JN	
	HOH-210	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-100JN	TNS2203
HOH-250	250mm/10in	1.5MM X 60°	K1-16-30	16	17	17	KT-100JN		
HOH-30	30 in.	1.5MM X 60°	K1-18-30	16	17	19	KT-120JN		
HOH-300	300mm/12in	1.5MM X 60°	K1-18-30	16	17	-	CALL		
HOH-380	380mm/15in	1.5MM X 60°	K1-22-43	20	21	21	KT-150JN		
HOH-8	8 in.	1.5MM X 60°	K1-14-25	14	15	15	KT-80JN		
HOS-10	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-101JN		
HOS-12	12 in.	1.5MM X 60°	K1-18-30	16	17	19	KT-120JN		
HOS-6	6 in.	1.5MM X 60°	K1-12-20	12	13	13	KT-61JN		
HOS-8	8 in.	1.5MM X 60°	K1-14-25	14	15	15	KT-80JN		
N-04	4 in.	1.5MM X 60°	K1-10-14	10	11	11	KT-45JN	TNS2200	

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# EASY JAW FINDER

For 1.5mm x 60°, 3.0mm x 60°, 1/16 x 90° & 3/32 x 90° Serration Chucks

## Kitagawa, Leader, Matsumoto (MMK)

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Serration Type	Jaw Group	Catalog Page Number			Jaw Nuts Part Number	OEM Chuck Mfg Jawnut
					Round/ Hard Jaws	Soft Jaws	Jaw Nuts		
KITAGAWA	N-05	5 in.	1.5MM X 60°	K1-10-19	10	11	11	KT-50JN	
	N-06	6 in.	1.5MM X 60°	K1-12-20	12	13	13	KT-61JN	TNS1101
	N-08	8 in.	1.5MM X 60°	K1-14-25	14	15	15	KT-80JN	TNS1102
	N-10	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-101JN	TNS1103
	N-12	12 in.	1.5MM X 60°	K1-18-30	16	17	19	KT-120JN	TNS1104
	N15	15 in.	1.5MM X 60°	K1-26-43	20	21	-	CALL	
	N-160	160mm/7in	1.5MM X 60°	K1-12-20	12	13	13	KT-61JN	
	N18	18 in.	1.5MM X 60°	K1-26-43	20	21	-	CALL	
	N-200	200mm/8in	1.5MM X 60°	K1-14-25	14	15	15	KT-80JN	
	N-250	250mm/10in	1.5MM X 60°	K1-16-30	16	17	17	KT-101JN	
	N-300	300mm/12in	1.5MM X 60°	K1-18-30	16	17	19	KT-120JN	
	NL-06	6 in.	1.5MM X 60°	K1-12-20	12	13	13	KT-61JN	TNS1101
	NL-08	8 in.	1.5MM X 60°	K1-14-25	14	15	15	KT-80JN	TNS1102
	NL-10	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-101JN	TNS1103
	NL-12	12 in.	1.5MM X 60°	K1-18-30	16	17	19	KT-120JN	TNS1104
	NLT-08	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	
	NLT-12	12 in.	1.5MM X 60°	K1-18-30	16	17	19	KT-120JN	
	NLT-160	6.5 in.	1.5MM X 60°	K1-12-20	12	13	-	CALL	
	NT-04	4 in.	1.5MM X 60°	K1-10-14	10	11	11	KT-45JN	TNS2200
	NT-05	5 in.	1.5MM X 60°	K1-10-19	10	11	11	KT-50JN	
UVE-160K	160mm/7in	1.5MM X 60°	K1-14-25	14	15	-	CALL		
UVE-200K	200mm/8in	1.5MM X 60°	K1-16-30	16	17	-	CALL		
UVE-250K	250mm/10in	1.5MM X 60°	K1-16-30	16	17	-	CALL		
UVE-315K	315mm/13in	1.5MM X 60°	K1-18-38	18	19	-	CALL		
LEADER	LC-165	165mm/7in	1.5MM X 60°	K1-12-20	12	13	-	CALL	
	LC-210	210mm/9in	1.5MM X 60°	K1-14-25	14	15	-	CALL	
	LC-250	250mm/10in	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	LC-315	315mm/13in	1.5MM X 60°	K1-21-30	18	19	-	CALL	
MATSUMOTO (MMK)	H-10	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-100JN	
	H-10-67	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	H-11-67	11 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	H-11-72	11 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	H-12	12 in.	1.5MM X 60°	K1-18-30	16	17	-	CALL	60120002
	H-15	15 in.	3.0MM X 60°	K3-22-50	24	25	-	CALL	
	H-18	18 in.	3.0MM X 60°	K3-22-50	24	25	-	CALL	
	H-18-162	18 in.	3.0MM X 60°	K3-22-50	24	25	-	CALL	
	H-4(HPC)	4 in.	1.5MM X 60°	K1-10-14	10	11	11	KT-45JN	
	H-4(NAK)	4 in.	1.5MM X 60°	K1-10-14	10	11	11	KT-45JN	
	H-4-21	4 in.	1.5MM X 60°	K1-10-14	10	11	11	KT-45JN	
	H-6	6 in.	3.0MM X 60°	K3-12-20	22	23	-	CALL	
	HA 8-11	8 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-100JN	
	HA*6-10_ (Hitachi Seiki)	6 in.	1.5MM X 60°	K1-16-32	16	17	17	MT-100JN	60100102
	HA11-15	15 in.	3.0MM X 60°	K3-22-50	24	25	-	CALL	60150102
	HA11-18	18 in.	3.0MM X 60°	K3-22-50	24	25	-	CALL	
	HA5-6	6 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	60100002
	HA6-10	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	60100002
	HA6-8	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	
	HA8-10	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	60100002
	HA8-12	12 in.	1.5MM X 60°	K1-18-30	16	17	-	CALL	
	HA8-15	15 in.	3.0MM X 60°	K3-22-50	24	25	-	CALL	60150102
	HH-10	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-100JN	
	HH11-15	15 in.	3.0MM X 60°	K3-22-50	24	25	-	CALL	
	HH-12	12 in.	1.5MM X 60°	K1-18-30	16	17	19	KT-120JN	
	HH-15	15 in.	3.0MM X 60°	K3-22-50	24	25	-	CALL	
HH-18	18 in.	3.0MM X 60°	K3-22-50	24	25	-	CALL		
HH-4	4 in.	1.5MM X 60°	K1-10-14	10	11	11	KT-45JN		
HH-6	6 in.	-	-	-	-	-	-		
HH-8	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL		

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# EASY JAW FINDER

For 1.5mm x 60°, 3.0mm x 60°, 1/16 x 90° & 3/32 x 90° Serration Chucks

## Matsumoto (MMK)

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Serration Type	Jaw Group	Catalog Page Number			Jaw Nuts Part Number	OEM Chuck Mfg Jawnut
					Round/ Hard Jaws	Soft Jaws	Jaw Nuts		
MATSUMOTO (MMK)	HHJ-10	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-100JN	-
	HHJ-12	12 in.	1.5MM X 60°	K1-18-30	16	17	19	KT-120JN	-
	HHJ-8	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	-
	HHJL-10	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	-
	HHL-10	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-100JN	-
	HHL-12	12 in.	1.5MM X 60°	K1-18-30	16	17	19	KT-120JN	-
	HHL-15	15 in.	3.0MM X 60°	K3-22-50	24	25	-	CALL	-
	HHL-8	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	-
	HHXA 5-6	5 in.	1.5MM X 60°	K1-10-19	10	11	-	CALL	-
	HJ-06	6 in.	3.0MM X 60°	K3-12-20	22	23	23	H3-60JN	-
	HJ-08	8 in.	3.0MM X 60°	K3-14-25	22	23	-	CALL	-
	HJ-10	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-100JN	TNS1103
	HJ-10-67	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	-
	HJ-12	12 in.	1.5MM X 60°	K1-18-30	16	17	19	KT-120JN	-
	HJ-8	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	-
	HL-8	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	-
	HW-10	10 in.	3.0MM X 60°	K3-16-30	22	23	-	CALL	-
	HW-12	12 in.	3.0MM X 60°	K3-16-30	22	23	-	CALL	-
	HX-10	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-100JN	-
	HX-12	12 in.	1.5MM X 60°	K1-18-30	16	17	-	CALL	-
	HX-6	6 in.	3.0MM X 60°	K3-12-20	22	23	-	CALL	-
	HX-8	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	-
	HXA5-6	6 in.	1.5MM X 60°	K1-10-19	10	11	-	CALL	-
	MMK-12	12 in.	1.5MM X 60°	K1-18-30	16	17	-	CALL	-
	SA 5-6-40	5 in.	1.5MM X 60°	K1-10-19	10	11	-	CALL	-
	SH-12	12 in.	1.5MM X 60°	K1-18-30	16	17	-	CALL	-
	STC-10	10 in.	1.5MM X 60°	K1-16-30	16	17	17	KT-100JN	-
	STC-6	6 in.	3.0MM X 60°	K3-12-20	22	23	-	CALL	-
	STC-8	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	-
	U-10	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	-
	Z-15	15 in.	3.0MM X 60°	K3-22-50	24	25	-	CALL	60150102
	Z-18	18 in.	3.0MM X 60°	K3-22-50	24	25	-	CALL	60150102
	Z-4	4 in.	1.5MM X 60°	K1-10-14	10	11	-	CALL	4604012
	Z-5	5 in.	1.5MM X 60°	K1-10-14	10	11	-	CALL	61060105
	Z-6	6 in.	1.5MM X 60°	K1-11-25	12	13	13	SG-60JN	60060002
	Z-8	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	60080002
	Z-8-52	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	-
	ZA11-15	15 in.	3.0MM X 60°	K3-22-50	24	25	-	CALL	60150102
	ZA11-18	18 in.	3.0MM X 60°	K3-22-50	24	25	-	CALL	60150102
	ZA15-18	18 in.	3.0MM X 60°	K3-22-50	24	25	-	CALL	60150102
	ZA5-5	5 in.	1.5MM X 60°	K1-10-14	10	11	-	CALL	61060105
	ZA5-6	6 in.	1.5MM X 60°	K1-11-25	12	13	13	SG-60JN	60060002
	ZA5-6-0	6 in.	1.5MM X 60°	K1-11-25	12	13	13	SG-60JN	60060002
	ZA5-6B	6 in.	1.5MM X 60°	K1-11-25	12	13	13	SG-60JN	60060002
	ZA6-10	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	60100002
	ZA6-10	6 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	-
	ZA6-10_ (For Hitachi Seiki)	6 in.	1.5MM X 60°	K1-16-32	16	17	17	MT-100JN	60100102
	ZA6-8	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	60080002
	ZA8-10	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	60100002
	ZA8-10 (For Hitachi Seiki)	8 in.	1.5MM X 60°	K1-16-32	16	17	17	MT-100JN	60100102
ZA8-12	12 in.	1.5MM X 60°	K1-18-30	16	17	-	CALL	60120002	
ZA8-15	15 in.	3.0MM X 60°	K3-22-50	24	25	-	CALL	60150102	
ZA8-15- On HAAS	15 in.	1.5MM X 60°	K1-26-43	20	21	-	CALL	-	
ZJ-8-52	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	-	
ZJA11-15	15 in.	3.0MM X 60°	K3-22-50	24	25	-	CALL	60150102	
ZJA11-18	18 in.	3.0MM X 60°	K3-22-50	24	25	-	CALL	60150102	
ZJA5-6	6 in.	1.5MM X 60°	K1-11-25	12	13	13	SG-60JN	60060002	
ZJA6-10	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	60100002	
ZJA6-8	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	60080002	
ZJA8-10	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	60100002	
ZJA8-12	12 in.	1.5MM X 60°	K1-18-30	16	17	-	CALL	60120002	

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# EASY JAW FINDER

For 1.5mm x 60°, 3.0mm x 60°, 1/16 x 90° & 3/32 x 90° Serration Chucks

## Matsumoto (MMK), PBA Pratt Burnerd, Rohm

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Serration Type	Jaw Group	Catalog Page Number			Jaw Nut Part Number	OEM Chuck Mfg Jawnut
					Round/ Hard Jaws	Soft Jaws	Jaw Nuts		
MATSUMOTO (MMK)	ZJA8-15/ZLA11-15	15 in.	3.0MM X 60°	K3-22-50	24	25	-	CALL	60150102
	YA5-6-46	6 in.	1.5MM X 60°	K1-12-20	12	13	-	CALL	-
	ZLA6-8	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	60080002
	ZLA8-10	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	60100002
	ZLA8-12	12 in.	1.5MM X 60°	K1-18-30	16	17	-	CALL	60120002
PBA	9151-_1723	6 in.	1.5MM X 60°	K1-12-20	12	13	-	CALL	
	9151-_2123	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	
	9151-_2623	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	9151-_3123	12 in.	1.5MM X 60°	K1-18-30	16	17	-	CALL	
	9151-_3823	15 in.	1.5MM X 60°	K1-22-43	20	21	-	CALL	
	9161-_2123	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	
	9161-_2623	8 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	9821-_1723	6 in.	1.5MM X 60°	K1-12-20	12	13	-	CALL	
	9821-_2110	8 in.	1/16X90°	I1-66-100	26	27	-	CALL	
	9821-_2123	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	
	9821-_2610	10 in.	1/16X90°	I1-66-100	26	27	-	CALL	
	9821-_2623	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	9821-_3110	12 in.	1/16X90°	I1-82-125	-	29	-	CALL	
	9821-_3123	12 in.	1.5MM X 60°	K1-18-30	16	17	-	CALL	
	9821-_3810	15 in.	1/16X90°	I1-100-175	-	29	-	CALL	
	9821-_3823	15 in.	1.5MM X 60°	K1-22-43	20	21	-	CALL	
	9821-_4610	18 in.	1/16X90°	I1-100-175	-	29	-	CALL	
	9821-_5310	21 in.	1/16X90°	I1-100-175	-	29	-	CALL	
	9821-_6110	24 in.	1/16X90°	I1-100-175	-	29	-	CALL	
	9831-_1723	6 in.	1.5MM X 60°	K1-12-20	12	13	-	CALL	
	9831-_2110	8 in.	1/16X90°	I1-66-100	26	27	-	CALL	
	9831-_2123	8 in.	1.5MM X 60°	K1-14-25	14	15	-	CALL	
	9831-_2610	10 in.	1/16X90°	I1-66-100	26	27	-	CALL	
	9831-_2623	10 in.	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	9831-_3110	12 in.	1/16X90°	I1-82-125	-	29	-	CALL	
9831-_3123	12 in.	1.5MM X 60°	K1-18-30	16	17	-	CALL		
PBA (PRATT-BURNERD)	15	15	1.5MM X 60°	I1-78-118	28	29	-	CALL	
	160-200 HIGH SPEED Q.C.	160mm/7in	1/16X90°	I1-66-87	26	27	-	CALL	
	160-200 INTERNATIONAL	160mm/7in	1/16X90°	I1-66-87	26	27	-	CALL	
	165 HYD. FRONT END	165mm/7in	1/16X90°	I1-66-87	26	27	-	CALL	
	210 HIGH SPEED Q.C.	210mm/9in	1/16X90°	I1-66-87	26	27	-	CALL	
	210 HYD. FRONT END	210mm/9in	1/16X90°	I1-66-87	26	27	-	CALL	
	250 HIGH SPEED Q.C.	250mm/10in	1/16X90°	I1-66-87	26	27	-	CALL	
	254 INTERNATIONAL	-	1/16X90°	I1-66-87	26	27	-	CALL	
	265 HIGH SPEED Q.C.	265mm/11in	1/16X90°	I1-66-87	26	27	-	CALL	
	265 KB	265mm/11in	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	305KB	305mm/13in	1.5MM X 60°	K1-18-30	16	17	-	CALL	
	400 HYD. FRONT END	400mm/16in	3/32 X 90 D	I3-100-138	30	31	31	FK-160TN	
	400 INTERNATIONAL	400mm/16in	3/32 X 90 D	I3-100-138	30	31	31	FK-160TN	
	500 HYD. FRONT END	500mm/20in	3/32 X 90 D	I3-100-138	30	31	31	FK-160TN	
	9"	9 in.	1/16 X 90°	I1-66-87	26	27	-	CALL	
	HSL 315	315mm/13in	1.5MM X 60°	K1-18-30	16	17	-	CALL	
	ROTA NC 315	315mm/13in	1.5MM X 60°	K1-18-30	16	17	-	CALL	
	ROTA NCF 315	315mm/13in	1.5MM X 60°	K1-18-30	16	17	-	CALL	
	ROTA NCK 315	315mm/13in	1.5MM X 60°	K1-18-30	16	17	-	CALL	
	ROHM	KFD 130	130mm/6in	1/16X90°	I1-47-59	26	27	-	CALL
KFD 160-200		200mm/8in	1/16X90°	I1-66-87	26	27	-	CALL	
KFD 400-500-630		500mm/20in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
KFD-HE 130		130mm/6in	1.5MM X 60°	K1-10-14	10	11	-	CALL	
KFD-HE 170		170mm/7in	1.5MM X 60°	K1-12-20	12	13	-	CALL	
KFD-HE 210		210mm/9in	1.5MM X 60°	K1-14-25	14	15	-	CALL	
KFD-HE 254		-	1.5MM X 60°	K1-16-30	16	17	-	CALL	
KFD-HE 315		315mm/13in	1.5MM X 60°	K1-21-30	18	19	-	CALL	
KFD-HF 160-200	160mm/7in	1/16X90°	I1-66-87	26	27	-	CALL		

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2005-06 Product Catalog

# EASY JAW FINDER

For 1.5mm x 60°, 3.0mm x 60°, 1/16 x 90° & 3/32 x 90° Serration Chucks

## Rohm, Schunk, SMW Autoblok

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Serration Type	Jaw Group	Catalog Page Number			Jaw Nuts Part Number	OEM Chuck Mfg Jawnut
					Round/ Hard Jaws	Soft Jaws	Jaw Nuts		
ROHM	KFD-HF 400-500	400mm/16in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	KFD-HS 160	160mm/7in	1/16X90°	I1-47-59	26	27	-	CALL	
	KFD-HS 400-500	400mm/16in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	KFH 140	140mm/6in	1/16X90°	I1-47-59	26	27	-	CALL	
	KFH 160-200	200mm/8in	1/16X90°	I1-66-87	26	27	-	CALL	
	KFH 400-500	500mm/20in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	KFH-F 160-200	160mm/7in	1/16X90°	I1-66-87	26	27	-	CALL	
	KFH-F 400-500	400mm/16in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	KFH-G 160-200	160mm/7in	1/16X90°	I1-66-87	26	27	-	CALL	
	KFH-G 400-500	400mm/16in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	KFH-NC 160-200	160mm/7in	1/16X90°	I1-66-87	26	27	-	CALL	
	KFH-NC 400-500	400mm/16in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	KFL 500-600	600mm/24in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	KFN 105	-	1.5MM X 60°	K1-10-14	10	11	-	CALL	
	LVE 160-200	200mm/8in	1/16X90°	I1-66-87	26	27	-	CALL	
	LVE 400-500-630	500mm/20in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	SPD 160-215	215mm/9in	1/16X90°	I1-66-87	26	27	-	CALL	
SPO 160-215	215mm/9in	1/16X90°	I1-66-87	26	27	-	CALL		
SCHUNK	HSL 400	400mm/16in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	ROTA NC 400	400mm/16in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	ROTA NCF 400	400mm/16in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	HSG 400	400mm/16in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	HSL 165	165mm/7in	1/16X90°	I1-66-87	26	27	-	CALL	
	HSL 210	210mm/9in	1/16X90°	I1-66-87	26	27	-	CALL	
	HSL 400	400mm/16in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	ROTA NC 165	165mm/7in	1/16X90°	I1-66-87	26	27	-	CALL	
	ROTA NC 165-210	165mm/7in	1/16X90°	I1-66-87	26	27	-	CALL	
	ROTA NC 210	210mm/9in	1/16X90°	I1-66-87	26	27	-	CALL	
	ROTA NC 400	400mm/16in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	ROTA NCD 210	210mm/9in	1/16X90°	I1-66-87	26	27	-	CALL	
	ROTA NCD 400	400mm/16in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	ROTA NCF 160	165mm/7in	1/16X90°	I1-66-87	26	27	-	CALL	
	ROTA NCF 160-200	160mm/7in	1/16X90°	I1-66-87	26	27	-	CALL	
	ROTA NCF 200	210mm/9in	1/16X90°	I1-66-87	26	27	-	CALL	
	ROTA NCF 250	250mm/10in	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	ROTA NCF 400	400mm/16in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	ROTA NCK 165	165mm/7in	1.5MM X 60°	K1-12-20	12	13	13	KT-60JN	
	ROTA NCK 210	210mm/9in	1.5MM X 60°	K1-14-25	14	15	15	KT-81JN	
	ROTA NCK 250	250mm/10in	1.5MM X 60°	K1-16-30	16	17	17	KT-100JN	
	ROTA NCK 315	315mm/13in	1.5MM X 60°	K1-21-30	18	19	19	KT-128JN	
	ROTA NCO 160-200	160mm/7in	1/16X90°	I1-66-87	26	27	-	CALL	
	ROTA NCO 400	400mm/16in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	TB 630-265 LH	265mm/11in	3/32 X 90 D	I3-100-156	30	31	-	CALL	
	TH 165-210	210mm/9in	1/16X90°	I1-66-87	26	27	-	CALL	
	TH 400-500	500mm/20in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	THF 165-210	210mm/9in	1/16X90°	I1-66-87	26	27	-	CALL	
	THF 400-500	500mm/20in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	TP 125-26	-	1/16X90°	I1-43-71	26	27	-	CALL	
SMW AUTOBLOK	200	200mm/8in	1.5MM X 60°	K1-17-23	14	15	-	CALL	
	210	210mm/9in	1.5MM X 60°	K1-17-23	14	15	-	CALL	
	220	220mm/9in	1.5MM X 60°	K1-17-23	14	15	-	CALL	
	250	250mm/10in	1.5MM X 60°	K1-21-30	18	19	19	KT-128JN	
	ALD-125	125mm/5in	1/16X90°	I1-47-59	26	27	-	CALL	
	ALD-210	210mm/9in	1/16X90°	I1-66-87	26	27	-	CALL	
	ALD-250	250mm/10in	1/16X90°	I1-82-118	28	29	-	CALL	73063050
	ALD-305/315	305mm/13in	1/16X90°	I1-82-118	28	29	-	CALL	73063050
	ALD-400	400mm/16in	3/32 X 90 D	I3-100-156	30	31	-	CALL	12065020
	ALM 165	165mm/7in	1.5MM X 60°	K1-12-20	12	13	-	CALL	
	ALM 250	250mm/10in	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	ALM 315	315mm/13in	1.5MM X 60°	K1-21-30	18	19	-	CALL	

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# EASY JAW FINDER

For 1.5mm x 60°, 3.0mm x 60°, 1/16 x 90° & 3/32 x 90° Serration Chucks

## SMW Autoblok

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Serration Type	Jaw Group	Catalog Page Number			Jaw Nuts Part Number	OEM Chuck Mfg Jawnut
					Round/Hard Jaws	Soft Jaws	Jaw Nuts		
SMW AUTOBLOK	ALM-165	165mm/7in	1.5MM X 60°	K1-12-20	12	13		CALL	73061602
	ALM-210	210mm/9in	1.5MM X 60°	K1-14-25	14	15		CALL	73061602
	ALM-250	250mm/10in	1.5MM X 60°	K1-16-30	16	17		CALL	73062501
	ALM-305/315	305mm/13in	1.5MM X 60°	K1-21-30	18	19		CALL	73063050
	ALM-400	400mm/16in	1.5MM X 60°	K1-26-38	-	21		CALL	12065020
	AND 125	125mm/5in	1/16X90°	I1-47-59	26	27		CALL	
	AND 210	210mm/9in	1/16X90°	I1-66-87	26	27		CALL	
	AND-250	250mm/10in	1/16X90°	I1-82-118	28	29		CALL	73063050
	AND-305/315	305mm/13in	1/16X90°	I1-82-118	28	29		CALL	73063050
	AND-400	400mm/16in	3/32 X 90 D	I3-100-156	30	31		CALL	12065020
	ANM 165	165mm/7in	1.5MM X 60°	K1-12-20	12	13		CALL	
	ANM 250	250mm/10in	1.5MM X 60°	K1-16-30	16	17		CALL	
	ANM 315	315mm/13in	1.5MM X 60°	K1-21-30	18	19		CALL	
	ANM-210	210mm/9in	1.5MM X 60°	K1-14-25	14	15		CALL	73061602
	ANM-305/315	305mm/13in	1.5MM X 60°	K1-21-30	18	19		CALL	73063050
	ANM-400	400mm/16in	1.5MM X 60°	K1-26-38	-	21		CALL	12065020
	BB 500-ES	500mm/20in	3/32 X 90 D	I3-100-156	30	31		CALL	
	BB 630-ES 265	265mm/11in	3/32 X 90 D	I3-100-156	30	31		CALL	
	BB-D 210	210mm/9in	1/16X90°	I1-66-87	26	27		CALL	
	BBD-210	210mm/9in	1/16X90°	I1-66-87	26	27		CALL	73062150
	BBD-250	250mm/10in	1/16X90°	I1-82-118	28	29		CALL	73063050
	BBD-305/315	305mm/13in	1/16X90°	I1-82-118	28	29		CALL	73063050
	BBM-175	175mm/7in	1.5MM X 60°	K1-12-20	12	13		CALL	73061602
	BBM-210	210mm/9in	1.5MM X 60°	K1-14-25	14	15		CALL	73061602
	BBM-250	250mm/10in	1.5MM X 60°	K1-16-30	16	17		CALL	73062501
	BBM-305/315	305mm/13in	1.5MM X 60°	K1-21-30	18	19		CALL	73063050
	BH-D 210	210mm/9in	1/16X90°	I1-66-87	26	27		CALL	
	BHD-210	210mm/9in	1/16X90°	I1-66-87	26	27		CALL	73062150
	BHD-250	250mm/10in	1/16X90°	I1-82-118	28	29		CALL	73063050
	BHD-305/315	305mm/13in	1/16X90°	I1-82-118	28	29		CALL	73063050
	BHD-FC 210	210mm/9in	1/16X90°	I1-66-87	26	27		CALL	
	BH-FCD210	210mm/9in	1/16X90°	I1-66-87	26	27		CALL	73062150
	BH-FCD250	250mm/10in	1/16X90°	I1-82-118	28	29		CALL	73063050
	BH-FCD305/315	305mm/13in	1/16X90°	I1-82-118	28	29		CALL	73063050
	BH-FCD500	500mm/20in	3/32 X 90 D	I3-100-156	30	31		CALL	12065020
	BH-FCD630	630mm/25in	3/32 X 90 D	I3-100-156	30	31		CALL	12065020
	BHM-165	165mm/7in	1.5MM X 60°	K1-12-20	12	13		CALL	73061602
	BHM-210	210mm/9in	1.5MM X 60°	K1-14-25	14	15		CALL	73061602
	BHM-250	250mm/10in	1.5MM X 60°	K1-16-30	16	17		CALL	73062501
	BHM-305/315	305mm/13in	1.5MM X 60°	K1-21-30	18	19		CALL	73063050
	BHM-FC 165	165mm/7in	1.5MM X 60°	K1-12-20	12	13		CALL	
	BHM-FC 250	250mm/10in	1.5MM X 60°	K1-16-30	16	17		CALL	
	BHM-FC165	165mm/7in	1.5MM X 60°	K1-12-20	12	13		CALL	73061602
	BHM-FC210	210mm/9in	1.5MM X 60°	K1-14-25	14	15		CALL	73061602
	BHM-FC250	250mm/10in	1.5MM X 60°	K1-16-30	16	17		CALL	73062501
	BHM-FC305/315	305mm/13in	1.5MM X 60°	K1-21-30	18	19		CALL	73063050
	C-D 200	200mm/8in	1/16X90°	I1-66-87	26	27		CALL	
	CLD-200	200mm/8in	1/16X90°	I1-82-118	28	29		CALL	12062500
	GHD-500	500mm/20in	3/32 X 90 D	I3-100-156	30	31		CALL	12065082
	GHD-610	610mm/25in	3/32 X 90 D	I3-100-156	30	31		CALL	12065002
GHD-640	640mm/26in	3/32 X 90 D	I3-100-156	30	31		CALL	12065002	
GHD-800	800mm/32in	3/32 X 90 D	I3-100-156	30	31		CALL	12065002	
GHD-FC 210	210mm/9in	1/16X90°	I1-66-87	26	27		CALL		
GHDN 125	125mm/5in	1/16X90°	I1-47-59	26	27		CALL		
GHDN 210	210mm/9in	1/16X90°	I1-66-87	26	27		CALL		
HB-D 210	210mm/9in	1/16X90°	I1-66-87	26	27		CALL		
HBD-210	210mm/9in	1/16X90°	I1-66-87	26	27		CALL	73062150	
HBD-250	250mm/10in	1/16X90°	I1-82-118	28	29		CALL	73063050	
HBD-305	305mm/13in	1/16X90°	I1-82-118	28	29		CALL	73063050	
HBM 165	165mm/7in	1.5MM X 60°	K1-12-20	12	13		CALL		

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2005-06 Product Catalog

# EASY JAW FINDER

For 1.5mm x 60°, 3.0mm x 60°, 1/16 x 90° & 3/32 x 90° Serration Chucks

## SMW Autoblok

Jaw Chuck Manufacturer	Chuck Model	Chuck Size	Serration Type	Jaw Group	Catalog Page Number				
					Round/ Hard Jaws	Soft Jaws	Jaw Nuts	Jaw Nuts Part Number	OEM Chuck Mfg Jawnut
SMW AUTOBLOK	HBM 315	315mm/13in	1.5MM X 60°	K1-21-30	18	19	-	CALL	
	HBM-165	165mm/7in	1.5MM X 60°	K1-12-20	12	13	-	CALL	73061602
	HBM-210	210mm/9in	1.5MM X 60°	K1-14-25	14	15	-	CALL	73061602
	HBM-250	250mm/10in	1.5MM X 60°	K1-16-30	16	17	-	CALL	73062501
	HBM-305/315	305mm/13in	1.5MM X 60°	K1-21-30	18	19	-	CALL	73063050
	HDB 220	220mm/9in	1/16X90°	I1-66-87	26	27	-	CALL	
	HDN 200-220	220mm/9in	1/16X90°	I1-66-87	26	27	-	CALL	
	HDN 250 S	250mm/10in	1/16X90°	I1-66-87	26	27	-	CALL	
	HFK 160-200	200mm/8in	1/16X90°	I1-66-87	26	27	-	CALL	
	HFK 400-500	500mm/20in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	HFKN-D 210	210mm/9in	1/16X90°	I1-66-87	26	27	-	CALL	
	HF-KS 13032	-	1/16X90°	I1-43-71	26	27	27	PH-60TN	
	HFKS 160	160mm/7in	1/16X90°	I1-66-87	26	27	-	CALL	
	HFKS 400-500	500mm/20in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	ILD-500	500mm/20in	3/32 X 90 D	I3-100-156	30	31	-	CALL	12065002
	ILD-630	630mm/25in	3/32 X 90 D	I3-100-156	30	31	-	CALL	12065002
	ILD-800	800mm/32in	3/32 X 90 D	I3-100-156	30	31	-	CALL	12065002
	IND 125	125mm/5in	1/16X90°	I1-47-59	26	27	-	CALL	
	IND-500	500mm/20in	3/32 X 90 D	I3-100-156	30	31	-	CALL	12065002
	IND-630	630mm/25in	3/32 X 90 D	I3-100-156	30	31	-	CALL	12065002
	IND-800	800mm/32in	3/32 X 90 D	I3-100-156	30	31	-	CALL	12065002
	KDV 130	130mm/6in	1/16X90°	I1-47-59	26	27	-	CALL	
	KDV 160-200-250	200mm/8in	1/16X90°	I1-66-87	26	27	-	CALL	
	KDV 500	500mm/20in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	KDVG 160-200-250	200mm/8in	1/16X90°	I1-66-87	26	27	-	CALL	
	KDVG 500	500mm/20in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	KFMF 160-200	200mm/8in	1/16X90°	I1-66-87	26	27	-	CALL	
	KFV 160-200	200mm/8in	1/16X90°	I1-66-87	26	27	-	CALL	
	KFV 400-500	500mm/20in	3/32 X 90 D	I3-100-138	30	31	-	CALL	
	KMA 140	140mm/6in	1/16X90°	I1-47-59	26	27	-	CALL	
	KMAF 140	140mm/6in	1/16X90°	I1-47-59	26	27	-	CALL	
	ODL 200	200mm/8in	1/16X90°	I1-66-87	26	27	-	CALL	
	ODN 125	125mm/5in	1/16X90°	I1-47-59	26	27	-	CALL	
	ODN 200-220	220mm/9in	1/16X90°	I1-66-87	26	27	-	CALL	
	ODN 250 S	250mm/10in	1/16X90°	I1-66-87	26	27	-	CALL	
	PBD-210	210mm/9in	1/16X90°	I1-66-87	26	27	-	CALL	73062150
	PBD-250	250mm/10in	1/16X90°	I1-82-118	28	29	-	CALL	73063050
	PBD-305/315	305mm/13in	1/16X90°	I1-82-118	28	29	-	CALL	73063050
	PBID-210	210mm/9in	1/16X90°	I1-66-87	26	27	-	CALL	73062150
	PBID-250	250mm/10in	1/16X90°	I1-82-118	28	29	-	CALL	73063050
	PBID-305/315	305mm/13in	1/16X90°	I1-82-118	28	29	-	CALL	73063050
	PB-M 165	165mm/7in	1.5MM X 60°	K1-12-20	12	13	-	CALL	
	PB-M 250	250mm/10in	1.5MM X 60°	K1-16-30	16	17	-	CALL	
	PB-M 315	315mm/13in	1.5MM X 60°	K1-21-30	18	19	-	CALL	
	PBM-165	165mm/7in	1.5MM X 60°	K1-12-20	12	13	-	CALL	73061602
	PBM-210	210mm/9in	1.5MM X 60°	K1-14-25	14	15	-	CALL	73061602
	PBM-250	250mm/10in	1.5MM X 60°	K1-16-30	16	17	-	CALL	73062501
	PBM-305/315	305mm/13in	1.5MM X 60°	K1-21-30	18	19	-	CALL	73063050
	PBMI-165	165mm/7in	1.5MM X 60°	K1-12-20	12	13	-	CALL	73061602
	PBMI-210	210mm/9in	1.5MM X 60°	K1-14-25	14	15	-	CALL	73061602
PBMI-250	250mm/10in	1.5MM X 60°	K1-16-30	16	17	-	CALL	73062501	
PBMI-305/315	305mm/13in	1.5MM X 60°	K1-21-30	18	19	-	CALL	73063050	
RCD-210	210mm/9in	1/16X90°	I1-66-87	26	27	-	CALL	73062150	
RCD-250	250mm/10in	1/16X90°	I1-82-118	28	29	-	CALL	73063050	
RCD-305/315	305mm/13in	1/16X90°	I1-82-118	28	29	-	CALL	73063050	
RCD-500	500mm/20in	3/32 X 90 D	I3-100-156	30	31	-	CALL	12065020	
RCD-630	630mm/25in	3/32 X 90 D	I3-100-156	30	31	-	CALL	12065020	
RCM-165	165mm/7in	1.5MM X 60°	K1-12-20	12	13	-	CALL	73061602	
RCM-210	210mm/9in	1.5MM X 60°	K1-14-25	14	15	-	CALL	73061602	
RCM-250	250mm/10in	1.5MM X 60°	K1-16-30	16	17	-	CALL	73062501	
RCM-305/315	305mm/13in	1.5MM X 60°	K1-21-30	18	19	-	CALL	73063050	
SP 125	125mm/5in	1/16X90°	I1-43-71	26	27	27	PH-60TN		
STP 125	125mm/5in	1/16X90°	I1-43-71	26	27	27	PH-60TN		
STWP 125	125mm/5in	1/16X90°	I1-43-71	26	27	27	PH-60TN		

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# EASY JAW FINDER

For Tongue & Groove, Metric Tongue & Groove, Acme & Square Serrated Key Type

## American Standard Tongue & Groove

Chuck Manufacturer	Chuck Size	Using Bolt Size	Lock Type	Chuck Group	Catalog Page Round Jaws	Catalog Page Soft Jaws
ATLAS, AMESTRA, BERGMAN, BISON, BTC BUCK, CUSHMAN, HURON, PBA, ROHM, SCA, YUASA	4"	1/4	ASTG-MEDIUM DUTY	TI-25-1/4-11	N/A	33
	5"	5/16	ASTG-MEDIUM DUTY	TI-31-5/16-12	32	33
	6"	3/8	ASTG-MEDIUM DUTY	TI-31-3/8-15	32	33
	8"	3/8	ASTG-MEDIUM DUTY	TI-31-3/8-17	32	33
	10"	1/2	ASTG-MEDIUM DUTY	TI-50-1/2-21	34	35
	12"	1/2	ASTG-MEDIUM DUTY	TI-50-1/2-25	34	35
ATLAS, AMESTRA, BERG- MAN, BISON, BUCK, BTC, CUSHMAN, HURON, PBA, ROHM, SCA, YUASA	6"	7/16	ASTG-HEAVY DUTY	TI-31-7/16-15	32	33
	8"	1/2	ASTG-HEAVY DUTY	TI-31-1/2-17	32	33
	10"	5/8	ASTG-HEAVY DUTY	TI-50-5/8-21	34	35
	12"	5/8	ASTG-HEAVY DUTY	TI-50-5/8-25	34	35
	15"	3/4	ASTG-HEAVY DUTY	TI-50-3/4-30	36	37
	18"	3/4	ASTG-HEAVY DUTY	TI-50-3/4-30	36	37
Warner & Swasey	8"	1/2	ASTG FOR W&S	TI-31-1/2-17	32	33
	10"	5/8	ASTG FOR W&S	TI-50-5/8-21	34	35
	12"	5/8	ASTG FOR W&S	TI-50-5/8-25	34	35
	15"	3/4	ASTG FOR W&S	TI-50-3/4-30	36	37
	18"	3/4	ASTG FOR W&S	TI-50-3/4-30	36	37

## Metric Tongue & Groove

Chuck Manufacturer	Chuck Size	Alternate Chuck Size	Lock Type Or Serration Type	Chuck Group	Catalog Page Round Jaws	Catalog Page Soft Jaws
SCHUNK, SMW SYSTEMS, SMW AUTOBLOK, FORKARDT, & ROHM QUICK CHANGE CHUCKS	140MM / 160MM / 165MM / 170MM / 175MM	140MM-175MM ( 5.5" - 7.0")	METRIC Tongue & Groove	TK-08-08-32	38	39
	200MM / 210MM / 225MM	200MM - 225MM ( 8" - 9")	METRIC Tongue & Groove	TK-10-08-40	38	39
	250MM / 265MM / 280MM	250MM - 280MM ( 10"- 12")	METRIC Tongue & Groove	TK-12-12-40	38	39
	315MM AND LARGER	315MM AND LARGER (12" AND LARGER)	METRIC Tongue & Groove	TI-31-3/8-17	38	39

## Acme Serrated Key Type

Chuck Manufacturer	Chuck Size	Lock Type Or Serration Type	Chuck Group	Catalog Page For Jaws	Part Number For Master Key	Catalog Page For Master Key	Part Number For Jaw Nut	Catalog Page For Jaw Nut
CUSHMAN, HOWA, LOGANSPOUT, PBA, SMW AUTOBLOK	8in	ACME SER	AI-06-1/2-12	40 & 41	AC-80AK	41	AC-80JN	41
	10in	ACME SER	AI-07-1/2-17	40 & 41	AC-120AK/ AC-125AK	41	AC-100JN	41
	12in	ACME SER	AI-08-5/8-20	40 & 41	AC-120AK/ AC-125AK	41	AC-125JN	41
	15 - 18	ACME SER	AI-10-3/4-25	40 & 41	AC-150AK/ AC-150AK	41	AC-155JN	41
	21-24	ACME SER	AI-12-7/8-30	40 & 41	AC-210AK	41	AC-215JN	41
MMK MATSUMOTO	HH,HHA,HHJ 21"-24"	ACME SER	AI-12-7/8-30	40 & 41	CALL	#N/A	CALL	-
MMK MATSUMOTO	HH,HHA,HHJ 28"-40"	ACME SER	AI-12-7/8-30	40 & 41	CALL	#N/A	CALL	-

## Square Serrated Key Type

Chuck Manufacturer	Chuck Size	Lock Type Or Serration Type	Chuck Group	Catalog Page For Jaws	Part Number For Master Key	Catalog Page For Master Key	Part Number For Jaw Nut	Catalog Page For Jaw Nut
BUCK, GISHOLT, PBA, SP, WARNER & SWASEY	8in	SQUARE SER	SI-05-3/8-14	42 & 43	SP-80SQK	43	SP-85JN	43
	10in	SQUARE SER	SI-07-1/2-17	42 & 43	SP-120SQK	43	SP-100JN	43
	12in	SQUARE SER	SI-07-5/8-17	42 & 43	SP-120SQK	43	SP-125JN	43
	15in-18in	SQUARE SER	SI-10-3/4-25	42 & 43	SP-150SQK/ SP-180SQK	43	SP-155JN	43
	20in-24in	SQUARE SER	SI-10-3/4-30	42 & 43	SP-210SQK	43	SP-215JN	43

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