

INTERNAL WORKHOLDING FOR LATHES

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EXPANDING COLLET SYSTEM

For 5C, 16C, 2J & 3J Collets

All Collets In This Section Are Compatible With Collets Sold By J.F.K. Company

- Suited for ID Holding
- Complete system consists of
 - Expanding Collet
 - Adapter
 - Expanding Screw
- Machinable collet
- Made in USA



② Select Adapter based on your spindle type



Adapter

Type	Part No.	Price
5C	JK-698	\$48.60
16C	JK-699	\$89.93
2J	JK-695	\$75.38
3J	JK-696	\$89.93

Ordering is as easy as 1-2-3!

① Select Collet based on workpiece diameter and machinable length



Collets

Collet Range (diameter)	5/8" Length		1" Length		1-3/4" Length	
	Part No.	Price	Part No.	Price	Part No.	Price
5/16" to 9/16"	JK-601	\$22.82	-	-	-	-
1/2" to 1"	-	-	JK-602	\$23.15	JK-612	\$24.79
1/2" to 1-1/2"	-	-	JK-603	\$24.79	JK-614	\$28.76
1/2" to 2"	-	-	JK-604	\$27.77	JK-616	\$32.73
1/2" to 2-1/2"	-	-	JK-605	\$32.73	JK-618	\$37.70
1/2" to 3"	-	-	JK-606	\$38.69	-	-
1/2" to 4"	-	-	JK-607	\$44.63	-	-
1/2" to 5"	-	-	JK-608	\$50.59	-	-

Above Collets Come With Expanding Screw

③ Select Expanding Screw based on Collet Part Number in Step 1



Expanding Screws

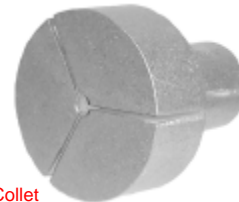
Using Collet Part Number	Part Number	Screw Price
JK-602 to JK-608	JK-1005	\$3.85
JK-612 to JK-618	JK-1006	\$3.85
JK-601*	JK-1009	\$4.89

*JK-1009 consists of Bolt (JK-1007) & Stud (JK-1008)

5C OVERSIZE COLLETS

Standard Stem

- Perfect for OD Holding
- Available in Steel and Aluminum
- Standard or extra thickness



Collet

Adapter

Standard Thickness

Head Dia	Head Lgth	Steel	Aluminum	Price Each
2"	3/4"	JK-633	JK-733	\$25.79
2-1/2"	1"	JK-634	JK-734	\$28.76
3"	1"	JK-635	JK-735	\$30.75
4"	1"	JK-636	JK-736	\$38.69

Extra Thick

Head Dia	Head Lgth	Steel	Aluminum	Price Each
1-1/2"	7/8"	JK-641	JK-741	\$21.83
2"	1-1/4"	JK-642	JK-742	\$28.76
2-1/2"	1-1/2"	JK-643	JK-743	\$30.75
3"	1-5/8"	JK-644	JK-744	\$34.72

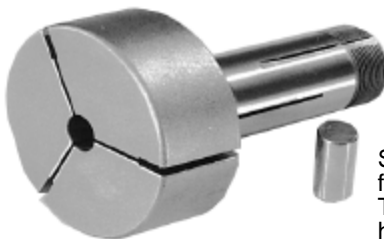
5C Adapter

Part Number	Price
JK-697	\$17.84

5C STEP COLLETS



C



Step Collets have a soft face for easy machining. Their hardened bodies have no internal threads.

Size	Part Number	Price Each
2"	LY-550-002	\$36.96
3"	LY-550-003	\$39.86
4"	LY-550-004	\$54.11
5"	LY-550-005	\$73.92
6"	LY-550-006	\$92.05

ONE PIECE STANDARD 5C COLLETS



FEATURES:

- Perfect for OD holding
- Black oxide coating to ensure long life
- Machinable steel
- Made in USA



Head Dia	Head Lgth	Part Number	Price Each
1-1/2"	1-1/4"	JK-621	\$34.50
2"	1-1/4"	JK-622	\$38.81
2-1/2"	1-1/4"	JK-623	\$40.54

Call Us Today For All Of Your Machine Tool Needs!